Parts Catalog

Issued: Oct 11, 2006

Youthmobile 3000

INVACARE

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Parts Catalog Usage Guide

The information contained in this document is subject to change without notice. This catalog contains service parts for Form No. 88-139. If you have any questions regarding this catalog, please contact one of our Customer Service Representatives.

For Customer Service Support Call:
1-800-333-6900
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For Technical Service Call:
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Literature Can Be Found at:
www.invacare.com or
1-800-828-6272

SYMBOL DEFINITION

Throughout this catalog you will notice letters to draw your attention to specific footnotes which are located at the bottom of the page or below specified charts.

Examples:

A,B,C etc.	=	Special Comments
NOTE:	=	General information pertaining to that specific page
NLA	=	No Longer Available

HARDWARE MEASUREMENTS

The measurements for the hardware will be listed as follows:

Screws, Bolts	Diameter X Thread Count/Pitch X Length
Washers	Inside Diameter X Outside Diameter X Thickness
Spacers	Inside Diameter X Outside Diameter X Length

For your convenience, we have supplied an area for you to list your Invacare Representatives.

Name	Phone Numbers

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Packaging and Upholstery Colors

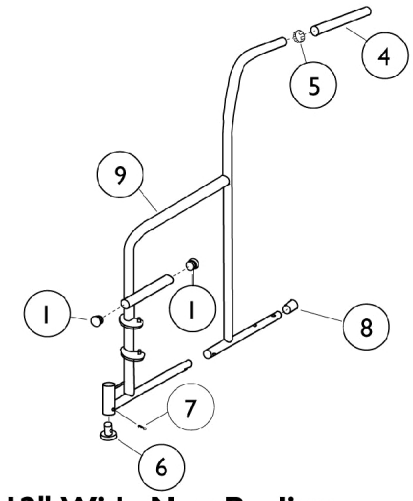
Upholstery Colors

Color Number	Description
U240	Black Nylon
U16	Light Blue Heavyweight Vinyl
U60	Marina Blue Vinyl
U76	Yellow Vinyl
U77	Candy Apple Red Vinyl
When adjusting or replacing parts please refer to your owners manual for assistance.	

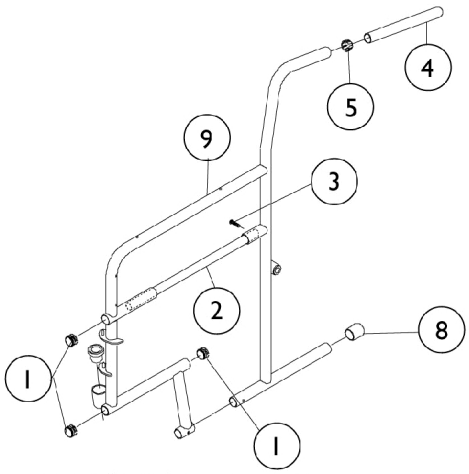
Packaging and Literature

Part Number	Description
40131X038	Carton
40131X039	Insert
00077X031	Warranty Card
1013147	Owner's Manual
48602X000	Wrench
When adjusting or replacing parts please refer to your owners manual for assistance.	

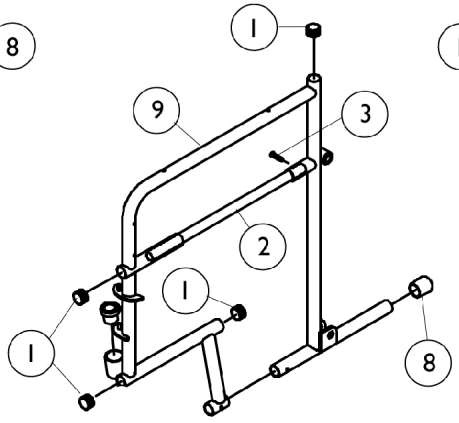
Permanent Arm Frames and Hardware



12" Wide Non-Recliner



14-16" Wide Non-Recliner



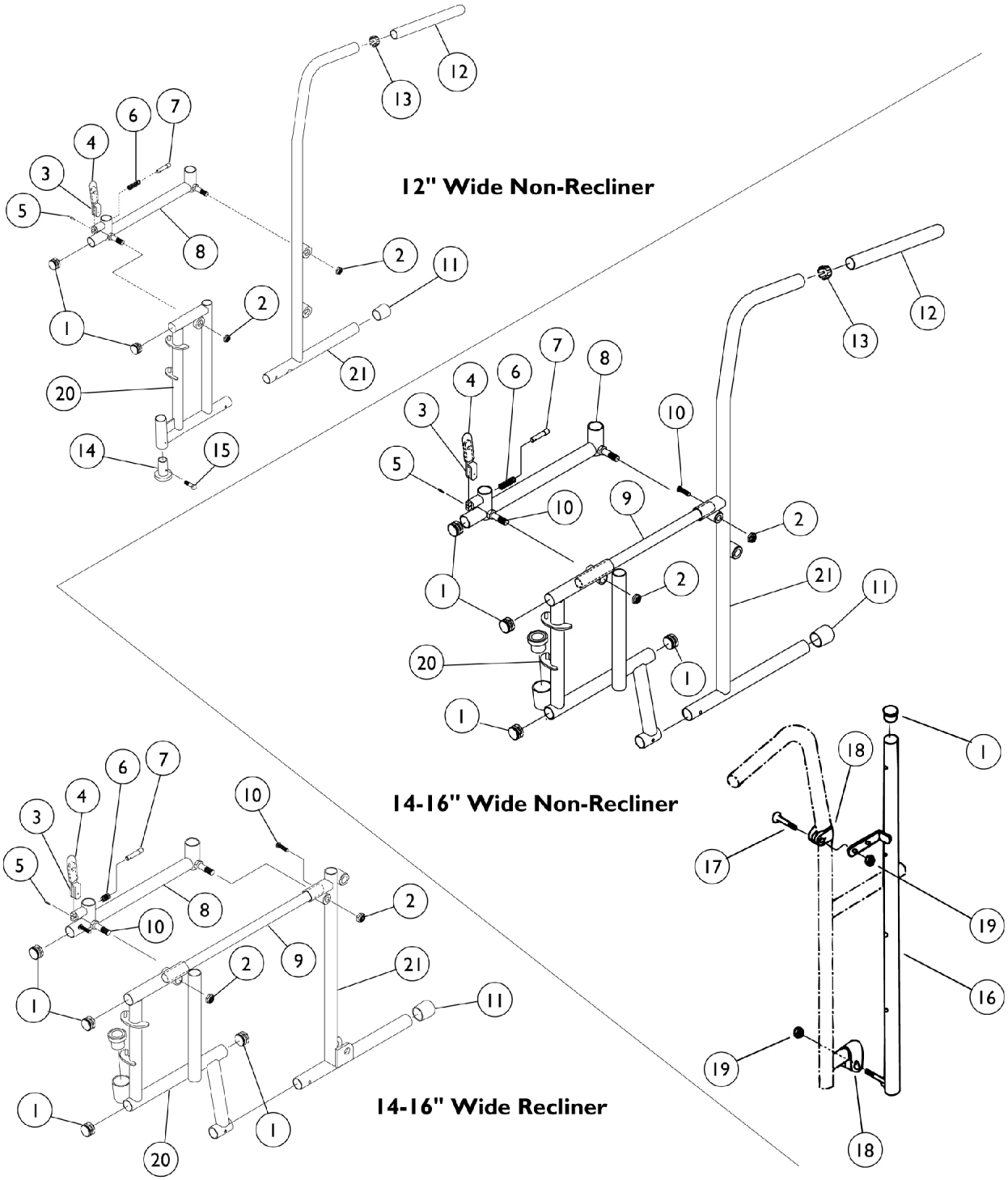
14-16" Wide Recliner

Permanent Arm Frames and Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1027095	Plug Button, Black (7/8")	1	3
2		47453X019	Insert Tube	1	1
3		21243X000	Screw, Pan Head (#6-20 x 3/8")	1	1
4		1006229	Grip, Foam (8")	1	1
5		40144X000	Plug Button (7/8")	1	1
6	A	57768X020-NLA	Caster Sleeve	1	1
6		1016682	Bearing, Sleeve Caster	1	1
7		40121X000	Screw Pan Head (#6-32 x 3/16")	1	1
8		15680X012	Collar, Anti-Rattle (7/8")	1	1
9	B	1015878	Frame w/o Hardware Right	1	1
9	B	1015879	Frame w/o Hardware Left	1	1
9	C	1015876	Frame w/o Hardware Right	1	1
9	C	1015877	Frame w/o Hardware Left	1	1
9	D	1016459	Frame w/o Hardware Right	1	1
9	D	1016460	Frame w/o Hardware Left	1	1

NOTE: A - Due to product improvement when replacing 57668X020 sleeve, a pair of no. 1016682 new Caster sleeves should be ordered.
B - 12" Wide, Non-Recliner
C - 14-16" Wide, Non-Recliner
D - 14-16" Wide, Recliner

Removable Arm Frames and Hardware

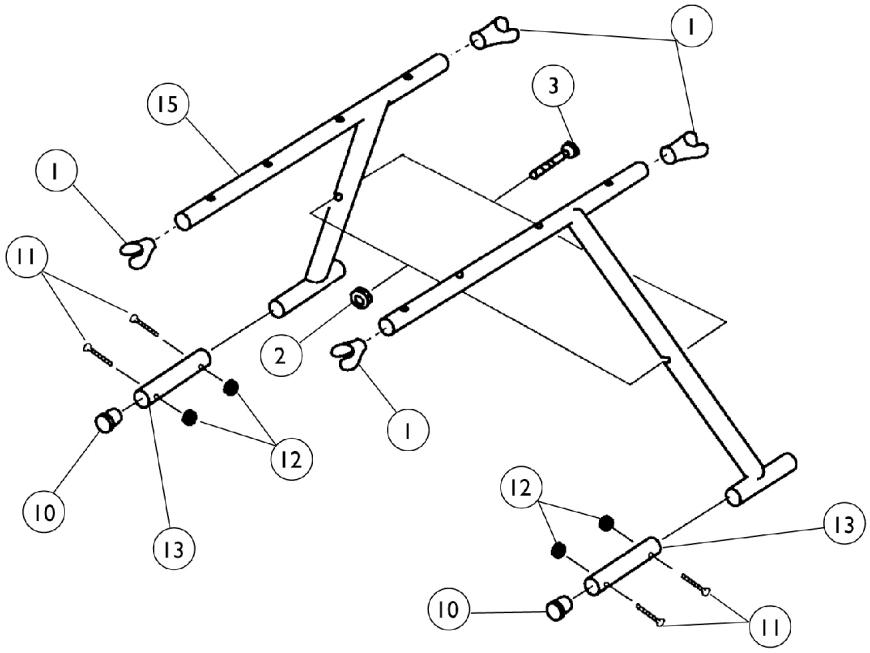


Removable Arm Frames and Hardware

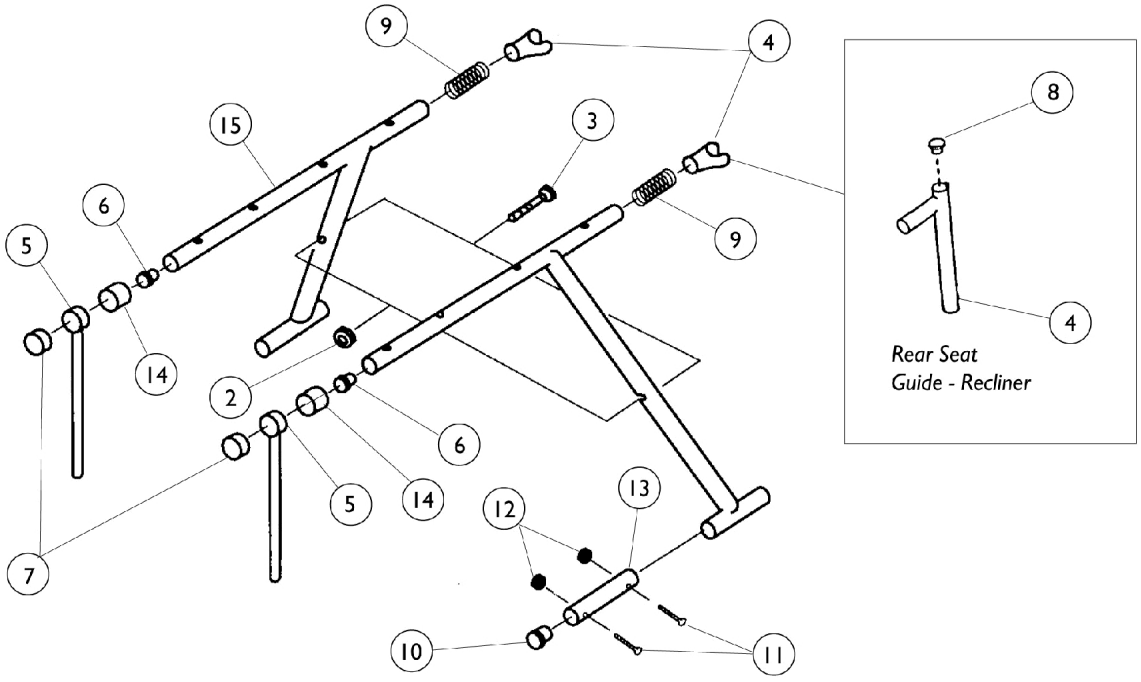
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1027095	Plug Button, Black (7/8")	1	4
2		60355X000	Locknut (3/8-24)	1	2
3		04747X024	Lock Handle	1	1
4		1006490	Tip, Black	1	1
5		40187X002	Roll Pin (5/64 x 1/2")	1	1
6	B	47471X021	Spring	1	1
6	C	47471X074	Spring, Arm Lock	1	1
7	B	47471X023	Locking Pin	1	1
7	C	47471X068	Locking Pin	1	1
8		04702X148	Arm Socket Right (12" Wide Chair)	1	1
8		04702X149	Arm Socket Left (12" Wide Chair)	1	1
8		04702X003	Arm Socket Right (14-16" Wide Chair)	1	1
8		04702X004	Arm Socket Left (14-16" Wide Chair)	1	1
9		47453X019	Insert Tube	1	1
10		21243X000	Screw, Pan Head (#6-20 x 3/8")	1	1
11		15680X012	Collar, Anti-Rattle (7/8")	1	1
12		1006229	Grip, Foam (8")	1	1
13		40144X000	Plug Button (7/8")	1	1
14	A	57768X020-NLA	Caster Sleeve	1	1
14		1016682	Bearing, Sleeve Caster	1	1
15		40121X000	Screw Pan Head (#6-32 x 3/16")	1	1
16		04562X011	Back Tube Right	1	1
16		04562X012	Back Tube Left	1	1
17		11232X009	Screw, Lug (5/16-24 x 1-3/8")	1	2
18		47311X001	Clamp	1	2
19		7930363	Pkg, Locknut (5/16"-24)	25	2
20		1015872	Front Frame Right (12" Wide Chair)	1	1
20		1015873	Front Frame Left (12" Wide Chair)	1	1
20		1015866	Front Frame Right (14"-16" Wide Chair)	1	1
20		1015867	Front Frame Left (14"-16" Wide Chair)	1	1
21		1015868	Rear Frame Non-Reclining Right (12" Wide Chair)	1	1
21		1015869	Rear Frame Non-Reclining Left (12" Wide Chair)	1	1
21		1015864	Rear Frame Non-Reclining Right (14"-16" Wide Chair)	1	1
21		1015865	Rear Frame Non-Reclining Left (14"-16" Wide Chair)	1	1
21		04560X145-NLA	Rear Frame Reclining Right / Left (14"-16" Wide Chair)	1	1

NOTE: A - Due to product improvement when replacing 57668X020 sleeve, a pair of no. 1016682 new Caster sleeves should be ordered.
B - Before 9/93
C - After 8/93

Crossbraces and Hardware



Permanent Arm Crossbrace Hardware



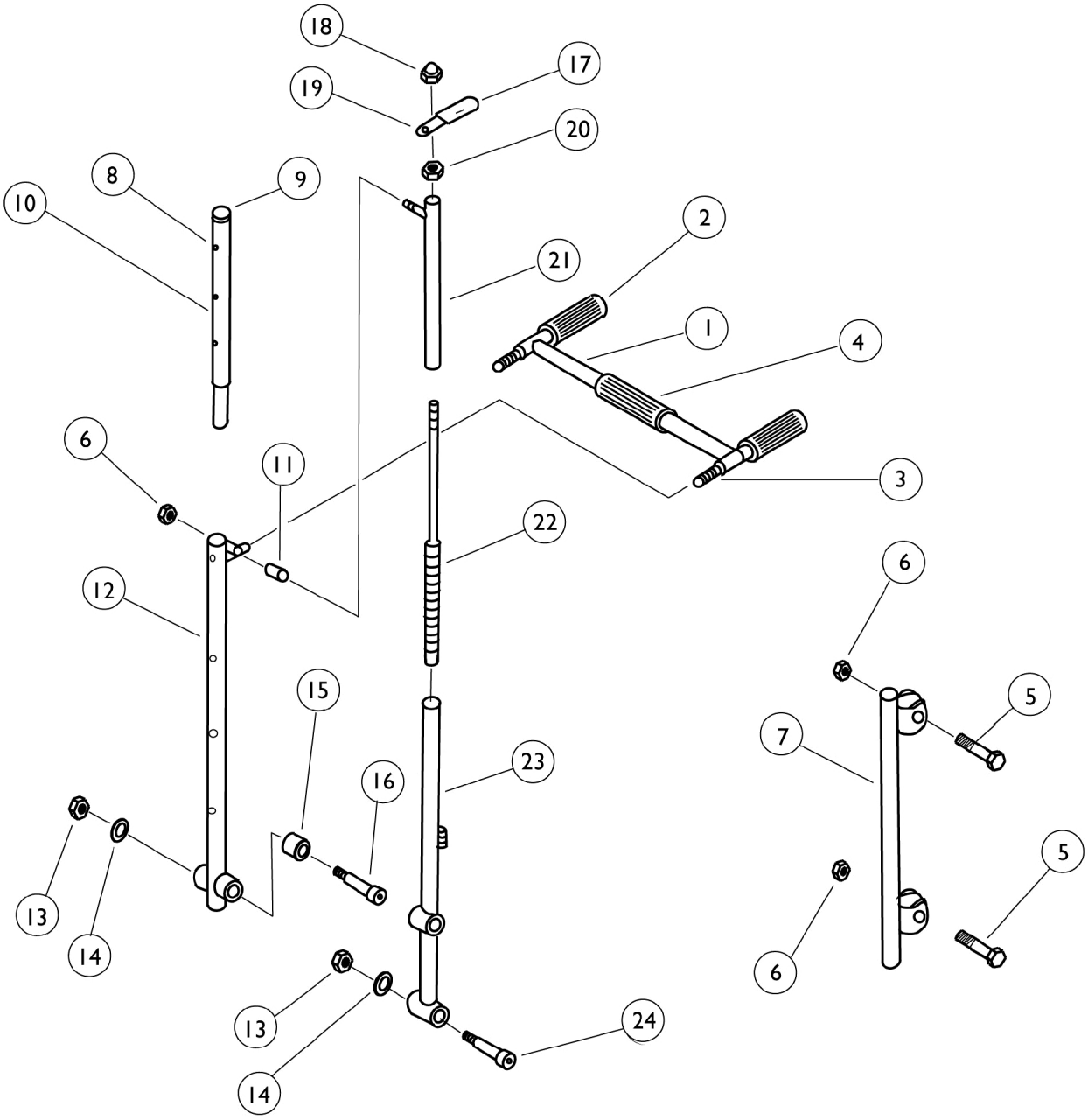
Removable Arm Crossbrace Hardware

Crossbraces and Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1058416	Seat Guide (Black)	1	4
2		7930363	Pkg, Locknut (5/16"-24)	25	1
3		40317X001	Screw, Hex Head Cap (5/16-24 x 2-3/4")	1	1
4	A	04723X003	Seat Guide	1	2
4	B	04555X006	Rear Seat Guide After 5/89	1	2
5	C	04555X004	Seat Guide Front (12" Wide Chair)	1	2
5	D	04555X007	Front Seat Guide After 5/89	1	2
6		1027095	Plug Button, Black (7/8")	1	2
7	C	47397X024	Spacer (7/8 x 1 x 7/16")	1	2
7	D	47397X022	Spacer (7/8 x 1 x 7/8")	1	2
8		40144X001	Plug Button (Chrome) (3/4")	1	2
9		47236X001	Tension Spring	1	2
10		1027097	Plug Button, Black (3/4")	1	2
11		7930361	Screw Phillips Head (#10-32 x 1-1/8")	25	4
12		7930365	Locknut (#10-32)	25	4
13		42301X011	Tube Insert	1	2
14	E	47397X020	Spacer (7/8 x 1 x 1-3/8")	1	2
15	C	04354X038-NLA	Crossbrace w/o Hardware (12" Wide Chair) Right	1	1
15	C	04354X039-NLA	Crossbrace w/o Hardware (12" Wide Chair) Left	1	1
15	D	04354X048	Crossbrace w/o Hardware (14"-16" Wide Chair) Right	1	1
15	D	04354X049	Crossbrace w/o Hardware (14"-16" Wide Chair) Left	1	1

NOTE: A - Non-Recliner
B - Recliner
C - 12" Wide Chairs
D - 14-16" Wide Chairs
E - 12" Wide Chairs Only

Reclining Back Hardware

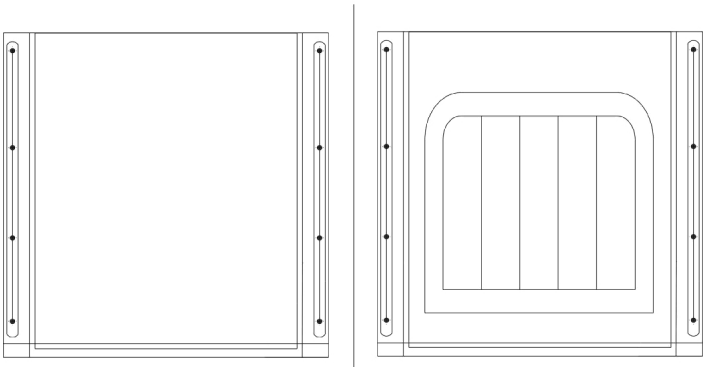


Reclining Back Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		04429X009	Strut Tube (14" Wide Chair)	1	1
1		04419X015	Adjustable Pivot Spreader Bar (Pair)	1	1
1		40197X000	Roll Pin (3/16 x 7/8")	1	1
1		47340X003	Handle	1	1
2	A	40299X010-NLA	Handgrip (Grey) - NLA	1	2
2	B	1029096	Handgrip (Black)	1	2
3	A	16812X000-NLA	Handgrip (Grey) Center - NLA	1	1
3	B	1029099	Handgrip Center	1	1
4		47340X006	Handle Tie Rod	1	1
5		11232X009	Screw, Lug (5/16-24 x 1-3/8")	1	2
6		7930363	Pkg, Locknut (5/16"-24)	25	3
7		04562X016	Back Support Tube (14" Wide Chair)	1	1
8		47447X009	Screw Self Tapping (#8 x 3/8")	1	3
9		1027095	Plug Button, Black (7/8")	1	1
10		1011725	Headrest Extension Tube w/ Snap Fasteners	1	1
10		1054610	Headrest Extension Tube w/o Snap Fasteners	1	1
11		47330X003	Spacer (5/16 x 1/2 x 3/8")	1	1
12		04562X003	Reclining Back Tube Right / Left	1	1
13		40363X000	Hex Nut (3/8"-16)	1	2
14		16325X000	Washer (3/8 x 13/16 x 1/16")	1	2
15		47324X004	Spacer (9/16 x 1 x 1/16")	1	1
16		60282X004	Bolt Shoulder (1/2 x 2")	1	1
17		47376X025	Plastic Tip (Black)	1	1
18		1012386	Acorn Nut (7/16-20)	1	1
19		47557X003	Locking Handle	1	1
20		7930352	Locknut (7/16-20)	25	1
21		04610X006	Spacer Tube	1	1
22		04610X007	Locking Rod	1	1
23		1015874	Ratchet Tube Right	1	1
23		1015875	Rachet Tube Left	1	1
24		60282X003	Bolt Shoulder (1/2 x 1-1/4")	1	1

NOTE: A - Before 6/93
B - After 5/93

Back Upholstery
without Hardware



Non-Recliner

Chair Width x Height	Nylon	Vinyl	Package Quantity
12 x 16"	1015890	88801026X000 See Note(s) A	1
14 x 16"	1015918	88804100X001 See Note(s) A	1
16 x 16"	1015920	88804095X000 See Note(s) A	1
NOTE: A - Specify upholstery color, see page titled "Packaging and Upholstery Colors".			

Back Upholstery
without Hardware

Recliner

Chair Width x Height	Nylon	Vinyl	Package Quantity
14 x 16"	1015890	88801026X000 See Note(s) A	1
16 x 16"	1015918	88804100X001 See Note(s) A	1

NOTE: A - Specify upholstery color, see page titled "Packaging and Upholstery Colors".

Individual Hardware for All Back Upholstery

Part Number	Description	Quantity Per Package
1041541	Screws with Washers (#10 x 7/8")	12

Recliner Headrest and Pillow

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
	B	1054655	Headrest Upholstery 14" Wide U240	1	1
	B	1054654	Headrest Upholstery 16" Wide U240	1	1
	A,C	88801066X000	Headrest Upholstery	1	1
	A,C	8881054615	Headrest Upholstery	1	1
	A,D,F	88804644X002	Headrest Pillow	1	1
	B,E,F	1054894	Headrest Cushion, 14" Wide	1	1
	A,C,F	8881054617	Pillow Headrest Vinyl 14" Wide	1	1
	G	See Chart	Back Upholstery Hardware	1	1
	G	See Chart	Headrest Upholstery Hardware	1	1
	G	See Chart	Non-Recliner	1	1
	G	See Chart	Recliner	1	1

NOTE: A - Specify upholstery color, see page titled "Packaging and Upholstery Colors"
B - Nylon
C - Vinyl
D - with Snaps (Before 6/95)
E - with Hook and Loop (After 5/95)
F - 14-16" Wide Chairs
G - Not Shown

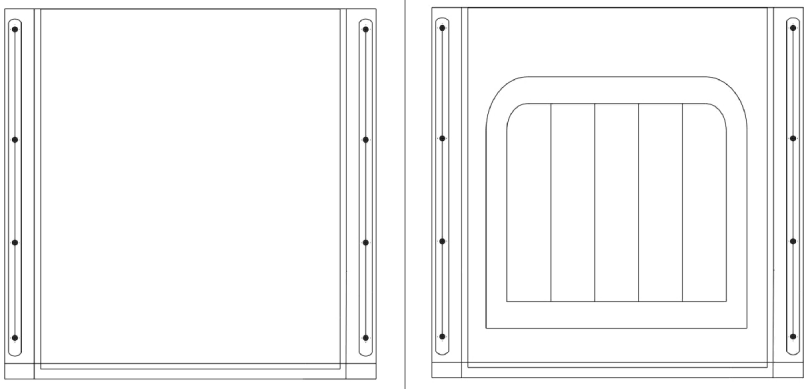
Hardware for Headrest Upholstery

Back Upholstery
without Hardware

Hardware for Headrest Upholstery

Part Number	Description	Quantity Per Package
1041541	Screws with Washers (#10 x 7/8")	12

Seat Upholstery
without Hardware



Non-Recliner

Width x Depth	Nylon	Vinyl	Packaging Quantity
12" x 11"	1015882	88801022X000 See Note(s) A	1
14" x 12"	1015881	88801021X000 See Note(s) A	1
16" x 14"	1015914	88801020X000 See Note(s) A	1

NOTE: A - Specify upholstery color, see page titled "Packaging and Upholstery Colors".

Seat Upholstery
without Hardware

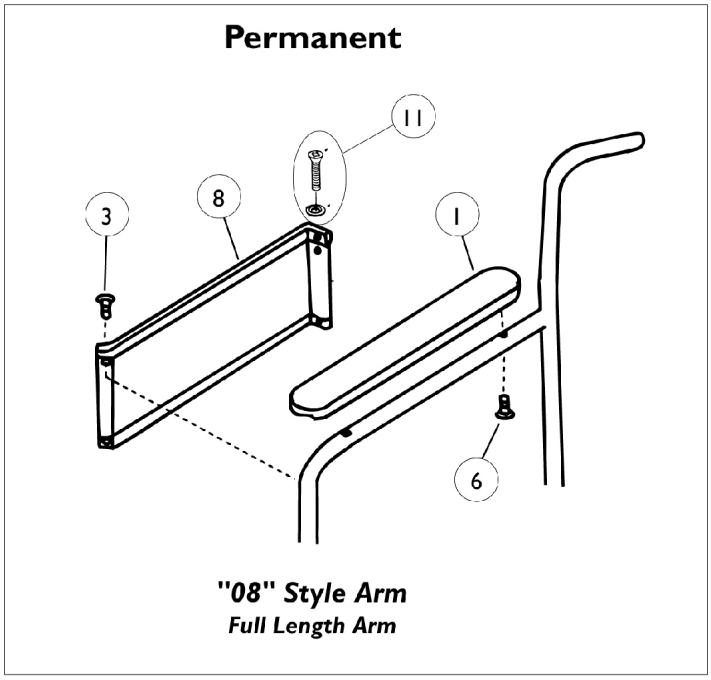
Recliner

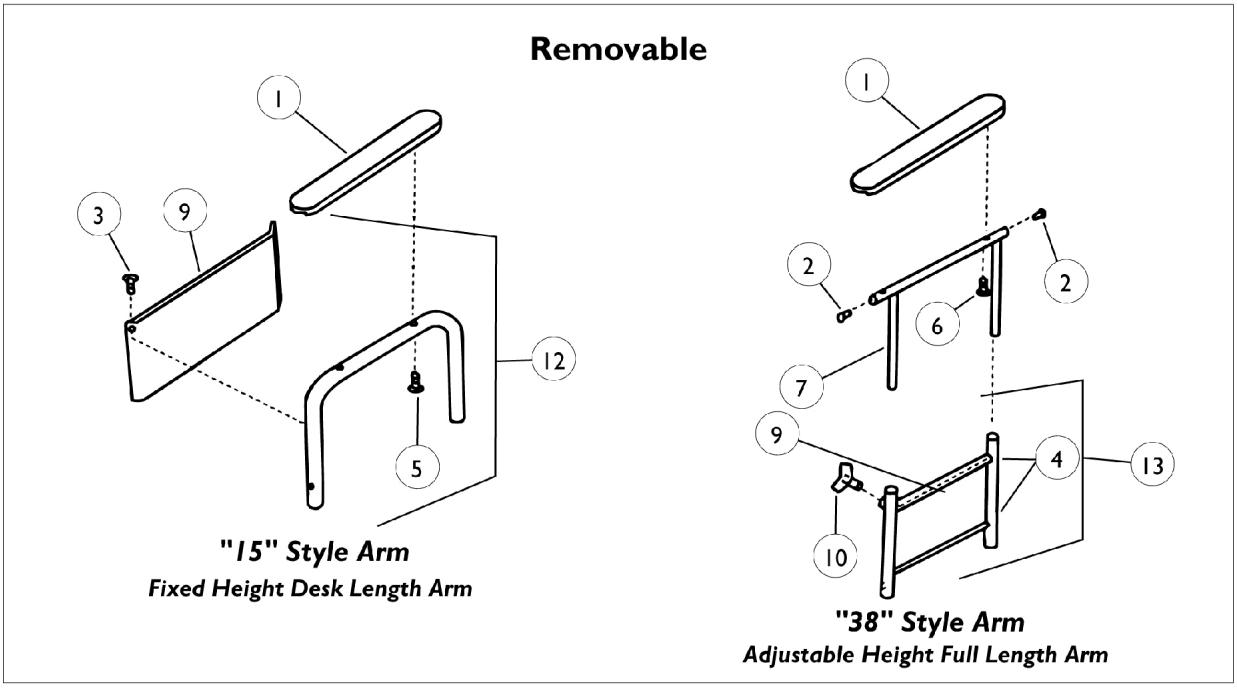
Width x Depth	Nylon	Vinyl	Packaging Quantity
14" x 13"	1016738	8881017508 See Note(s) A	1
16" x 14"	1015914	88801020X000 See Note(s) A	1
NOTE: A - Specify upholstery color, see page titled "Packaging and Upholstery Colors"			

Hardware for Seat Upholstery

Part Number	Description	Quantity per Package
1041541	Screws with Washers (#10 x 7/8")	12

Permanent and Removable Arms



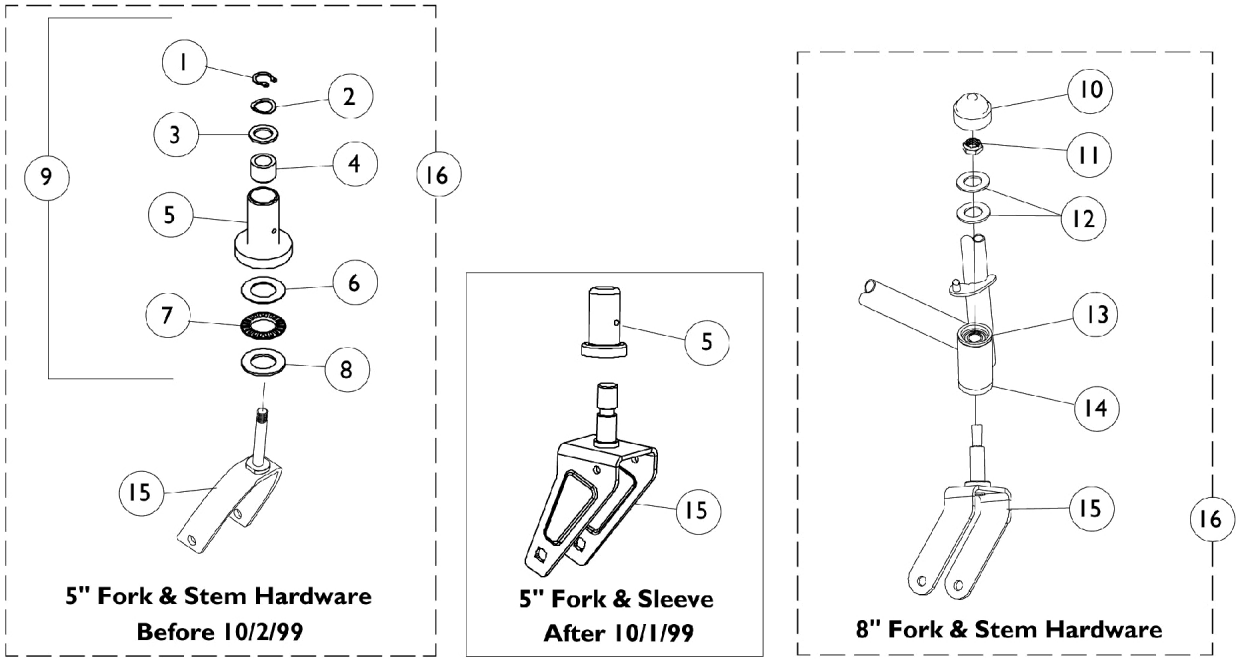


Permanent and Removable Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	8881053570	Arm Pads with Screws - Desk Length	1	1
1	A	8881053571	Arm Pads with Screws - Full Length	1	1
2		1027095	Plug Button, Black (7/8")	1	2
3		1025729	Screw, Self Tapping Pan Head (#8-32 x 3/8")	1	1
4		21243X000	Screw, Pan Head (#6-20 x 3/8")	1	4
5		11008X002	Screw, Oval Head (#10-32 x 1-1/4")	2	2
6		1034083	Package, Screws Phillips Head (#10-32 x 1-1/8")	2	2
7		1036198	Upper Arm Tube w/o Armpad w/ Plug Buttons Right/ Left	1	1
8		47234X001	Guard Clothing, (Chrome) Full Fixed Arm	1	1
8		47234X009	Clothing Guard Permanent Arm Full Length	1	1
9		47234X053-NLA	Clothing Guard Removable Arm Desk Length	1	1
9		47234X015	Clothing Guard Removable Arm Full Length	1	1
10		40358X007	Locking Knob	1	1
11		1076283	Screw, Phillips Head Oval with Washer (#10-16 x 7/8")	1	1
11		1041541	Package, Upholstery Screws w/ Washers (#10 x 7/8")	12	1
12		1036193	Desk Length Arm Base Assembly w/o Armpad Right	1	1
12		1036194	Desk Length Arm Base Assembly w/o Armpad Left	1	1
13		04702X036	Full Length Arm Base Assembly w/o Armpad Right	1	1
13		04702X037	Full Length Arm Base Assembly w/o Armpad Left	1	1

NOTE: A - Specify upholstery color, see page titled "Packaging and Upholstery Colors"

Forks and Hardware

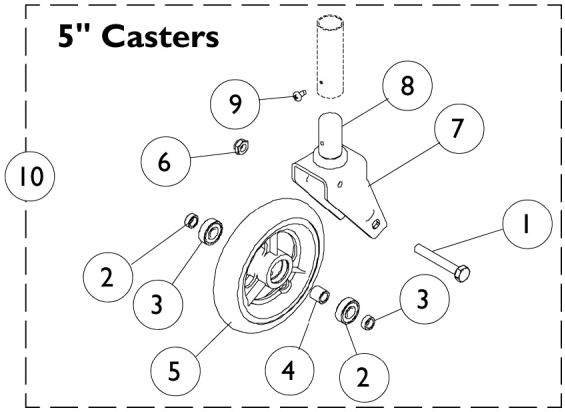


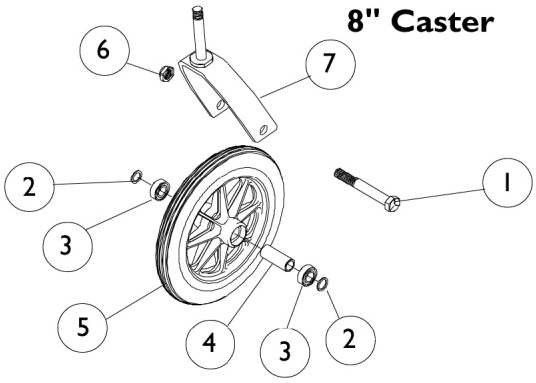
Forks and Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		40314X002	Retaining Ring	1	1
2		10141X006	Washer Wave (1/2 x 5/8 x 1/32")	1	1
3		40157X005	Washer Nylon (1/2 x 3/4 x 1/16")	1	1
4		40117X008	Bearing Radial	1	1
5	B	57768X020-NLA	Caster Sleeve	1	1
5		1016682	Bearing, Sleeve Caster	1	1
6		40157X007	Washer (5/8 x 1-3/32 x 1/32")	1	1
7		40117X007	Bearing Needle Thrust	1	1
8		40157X006	Washer (5/8 x 1-3/32 x 1/16")	1	1
	A	1027095	Plug Button, Black (7/8")	1	1
9		01008X007-NLA	Bearing Assembly	1	1
10		1001843	Cap, Head Tube (Black)	1	1
11		7930352	Locknut (7/16-20)	25	1
12		7930356	Washer Nylon (9/16 x 1 x 1/16")	25	2
13		1002626	Bearing	1	1
14		04268X022	Bearing Lower	1	1
15	D	01007X004-NLA	Fork and Stem 5" Caster	1	1
15	D	1086613	Fork and Stem 5" Caster	1	1
15	E	04540X264	Fork and Stem (8" x 1") & (8" x 1-1/4") Casters	1	1
15	F	04540X247	Fork and Stem Assembly	1	1
16	C	1086614-NLA	Fork and Stem Assembly (5")	1	1
16		04540X265	Fork and Stem Assembly (8")	1	1

NOTE: A - Not Shown
B - Due to product improvement when replacing 57668X020 sleeve, a pair of no. 1086613 and no. 1016682 Caster sleeves should be ordered.
C - Fork and Stem assembly NLA, see page titled "Front Casters and Hardware" item number 10 for replacement.
D - 5" Caster
E - 8 x 1" and 8 x 1-1/4" Casters
F - 8 x 2" Caster

Front Casters and Hardware





Front Casters and Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1031891	Screw, Hex Head Cap (5/16-24 x 2")	1	1
1	B	57667P007	Screw, Hex Head Cap (7/16-20 x 3-1/4")	1	1
2	A,C	1018027	Axle Spacer 5" Casters (5/16 x 5/8")	1	2
2	D	47183X047	Spacer (5/16 x 1/2 x 3/16")	1	2
2	E	1026101	Spacer (7/16 x 5/8 x 3/16")	1	1
2	F	1016032	Washer (15/32 x 5/8 x 3/64")	1	1
3	A	40117X026	Bearing, Flanged (5/16")	1	2
3	B	1006049	Bearing (7/16")	1	2
4	A	1026172	Spacer (5/16 x 7/16")	1	1
4	E	1018982	Spacer Hub Casters (7/16 x 5/8 x 1-9/16")	1	1
4	G	1020592	Spacer, Bearing (7/16 x 5/8 x 1-3/4")	1	1
5	H	See Chart	See Footnote	1	1
6	A	1025730-NLA	Locknut (5/16-24)	1	1
6	A	1107321	Nut, Low Cap (5/16"-24)	1	1
6	B	20225X000	Locknut (7/16-20)	1	1
7		1086613	Fork and Stem 5" Caster	1	1
8		1016682	Bearing, Sleeve Caster	1	1
9		1016933	Screw, Pan Head (#8-32 x 5/16")	1	1
10		1086615	5" Caster Assembly	1	1
	I	See Chart	Front Casters	1	1

NOTE: A - 5" Casters
B - 8" casters
C - Before 3-9-99
D - After 3-8-99
E - 8 x 7/8" Casters
F - All other 8" Casters
G - 8 x 1-1/4" and 8 x 1-3/4" Casters
H - See chart below titled "#5 Front Casters"
I - Not Shown

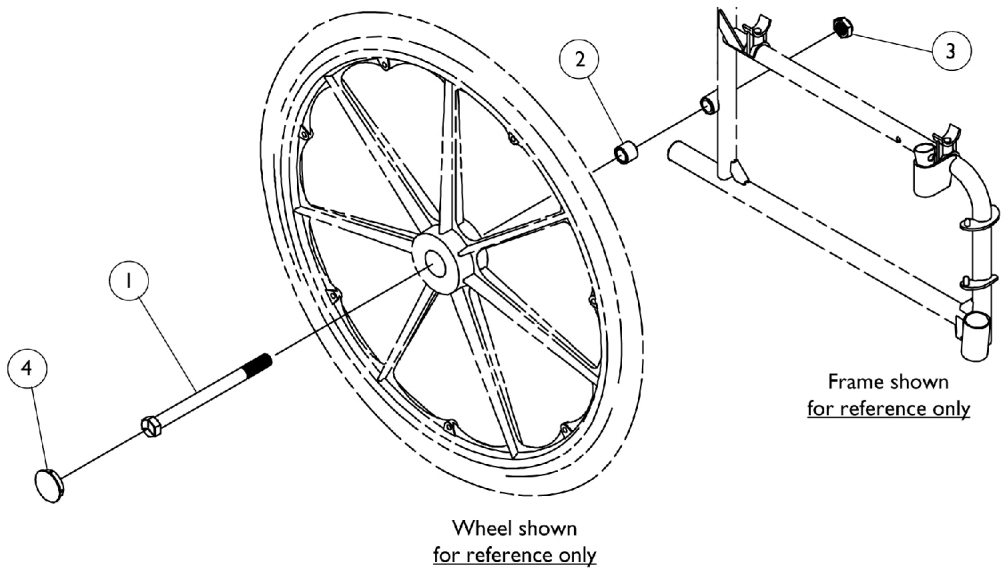
#5 Front Casters

Part Number	Description	Tire	Package Tube/Insert	Quantity
1029496 See Note(s) C, A, D	Caster 5" Urethane	N/A	N/A	1
1058137 See Note(s) A	Wheel Assembly (8" x 1") Composite Solid Rubber	1040144	N/A	1
1009481 See Note(s) A	Caster (8x1-1/4") Pneumatic	40176X040	40176X041	1
1030773 See Note(s) A	Pneumatic w/Flat Free Insert	40176X040	1010904	1
1070811 See Note(s) E	Semi-Pneumatic (8x2")	N/A	N/A	1
1071666 See Note(s) F	Semi-Pneumatic (8x2")	N/A	N/A	2

Front Casters and Hardware

NOTE: A - Includes bearings and bearing spacers
C - Order in Pairs (#1086615) for chairs manufactured Before 3/9/99.
D - After 3/8/99
E - 1 piece
F - 1 pair

Rear Wheel Hardware



Rear Wheel Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	47203X024	Bolt, Hex Head (7/16-20 x 4")	1	1
1	B	47203X025	Bolt, Hex Head Cap (7/16-20 x 4-3/4")	1	1
2	A	40157X011	Washer (7/16 x 15/16 x 1/16")	1	1
2	B	47183X037	Spacer (1/2 x 7/8 x 7/8")	1	1
3		7930352	Locknut (7/16-20)	25	1
4	C	1027600-NLA	Cap, Black	1	1

NOTE: A - Permanent Arm Chairs and Non-Reclining
B - Removable Arm Chairs and All Recliners
C - DTM Wheel Only

Rear Wheels

Wheel Style	Composite 1763BK	Composite 4763BK	Composite U1763BK	Composite 2244BK	Composite 2222BK	Composite	Composite 4244BK
Wheel Size	20"	20"	20"	24"	24"	24"	24"
Single Tire Type	Pneumatic (20 x 1-3/8")	Pneumatic w/Flat Free Insert (20 x 1-3/8")	Urethane (20 x 1-1/4")	Urethane (24 x 1-1/4")	DTM (24 x 7/8")	Pneumatic (24 x 1-3/8")	Pneumatic w/Flat Free Insert (24 x 1-3/8")
Wheel Assembly	1034126 See Note(s) A	1034127 See Note(s) A	1038555 See Note(s) A	1032117 See Note(s) A	1080378 See Note(s) A	1025123 See Note(s) A	1025124 See Note(s) A
Tire	1017519	1017519	1037774	1026904	1039304	40176X060	40176X060
Tube/Insert	1017520	1023322	N/A	N/A	N/A	40176X061	1010906
Hub Bearing	40117X024	40117X024	40117X024	40117X024	40117X024	40117X024	40117X024
Spacer	1015756	1015756	1015756	1015756	1019695	1015756	1015756

NOTE: A - Includes tire, tube/insert, bearing and spacer. Does not include handrim.

Handrims and Attaching Hardware

Chrome Plated - Non-Projection

Handrim Only	Quantity	Att. Points	Att. Hardware Kit	Wheel Type
1027413	1	6	1025150 See Note(s) A	B See Note(s) B

NOTE: A - Kit contains enough hardware for 1 handrim.
B - See chart titled "Wheel Types".

Flat Black - Non-Projection

Handrim Only	Quantity	Att. Points	Att. Hardware Kit	Wheel Type
1031428 See Note(s) B	1	6	1025150 See Note(s) A	B See Note(s) C
1015406 See Note(s) B	1	7	1025153 See Note(s) A	A See Note(s) C
1020017 See Note(s) B	1	7	1025153 See Note(s) A	C See Note(s) C

NOTE: A - Kit contains enough hardware for 1 handrim.
B - When replacing handrims for chairs built before 12/17/99 order in pairs, handrim color has changed from Pewter to Flat Black.
C - See chart titled "Wheel Types".

Grey Plastic Coated - Non Projection

Handrim Only	Quantity	Att. Points	Att. Hardware Kit	Wheel Type
1027414	1	6	1025150 See Note(s) A	B See Note(s) B
1015406	1	7	1025158 See Note(s) A	A See Note(s) B
1020017	1	7	1025158 See Note(s) A	C See Note(s) B

NOTE: A - Kit contains enough hardware for 1 handrim.
B - See chart titled "Wheel Types".

Handrims and Attaching Hardware

Grey Plastic Coated - Projection

8 Vertical	Handrim Only	Quantity	Att. Points	Att. Hardware Kit	
	1017873	1	6	1062763 See Note(s) A	B See Note(s) B
	1015432	1	7	1062764 See Note(s) A	A See Note(s) B
8 Oblique					
	1017872	1	6	1062763 See Note(s) A	B See Note(s) B
	1015434	1	7	1062765 See Note(s) A	A See Note(s) B

NOTE: A - Kit contains enough hardware for 1 handrim.
B - See chart titled "Wheel Types"

Wheel Types

A = 24" Composite Wheel with Pneumatic/Urethane Tire
B = 24" Composite Wheel with DTM Tire
C = 20" Composite Wheel with Urethane or Pneumatic Tire

Handrim Attaching Hardware

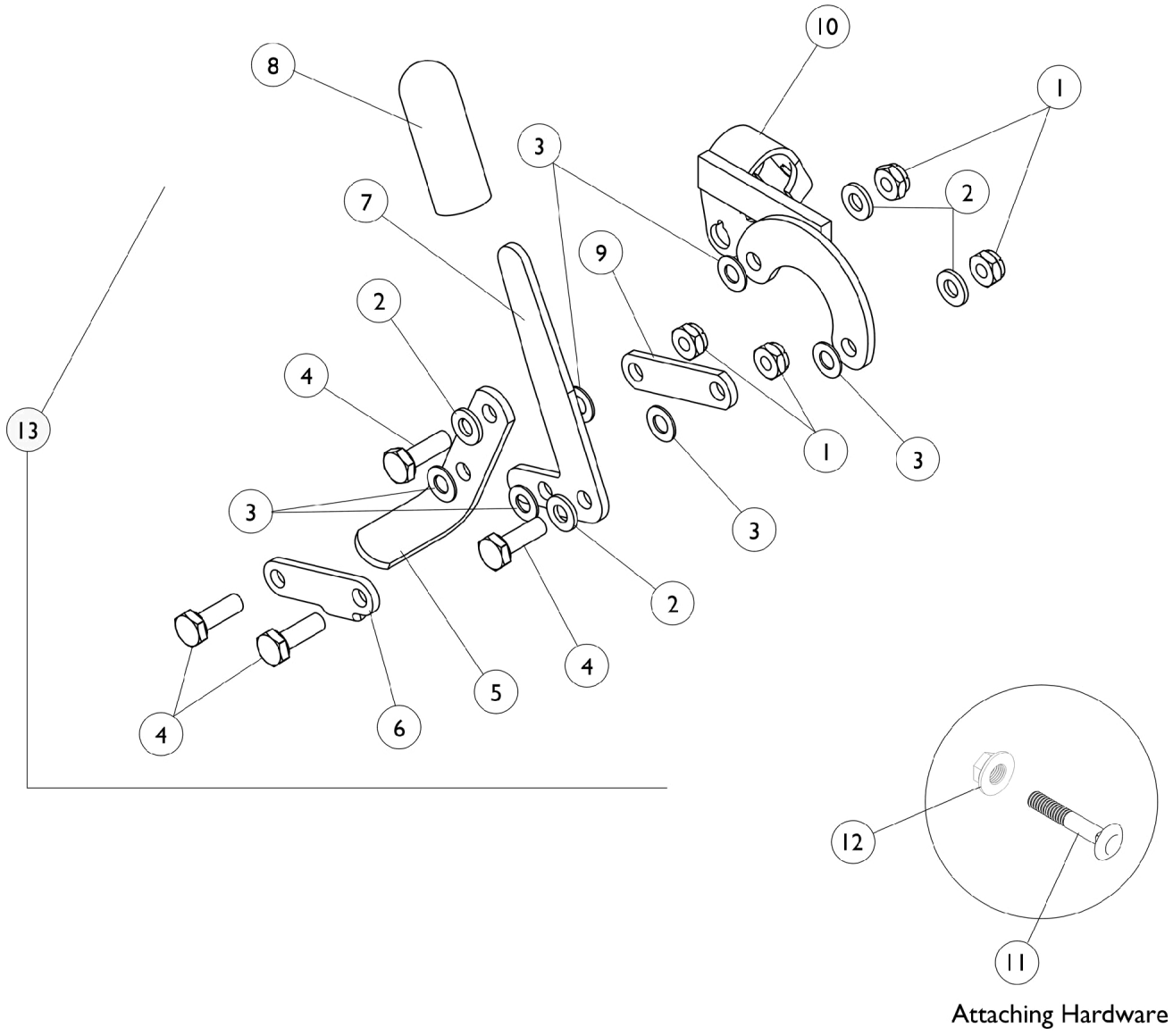
Standard Handrim Hardware

Part Number	Description	Hardware Kit	Hardware Kit	Hardware Kit
		1025150	1025158	1025153
1026750	Screw with Washer (#10-32 x 7/8")	6	--	--
7930305	Screw Pan Head (#10-32 x 1-3/4")	--	7	7
1016438	Spacer (1/4 x 11/32 x 15/16")	--	--	7
The quantity in each column is the amount of that item that is in the hardware kit.				

Projection Handrim Hardware

Part Number	Description	Hardware Kit	Hardware Kit	Hardware Kit
		1062763	1062765	1062764
11008X011	Screw, Phillips Head (#10-32 x 1-3/8")	6	--	--
11008X003	Screw Phillip Pan Head (#10-32 x 1-1/4")	--	7	--
16718X000	Screw, Phillips Pan Head (#10-32 x 7/8")	6	--	--
7930360	Screw, Phillips Pan Head (#10-32 x 11/16")	--	7	7
7930305	Screw Pan Head (#10-32 x 1-3/4")	--	--	7
47559X008	Attaching Link	6	7	7
7930365	Locknut (#10-32)	6	7	7
1013218	Washer (#10 Flat)	6	7	7
1017870	Spacer (1/2" O.D. x 3/16" W)	6	--	--
1062516	Instruction Sheet Handrim Hardware	1	1	1
The quantity in each column is the amount of that item that is in the hardware kit.				

Wheel Lock Non-Recliner with Permanent Arm

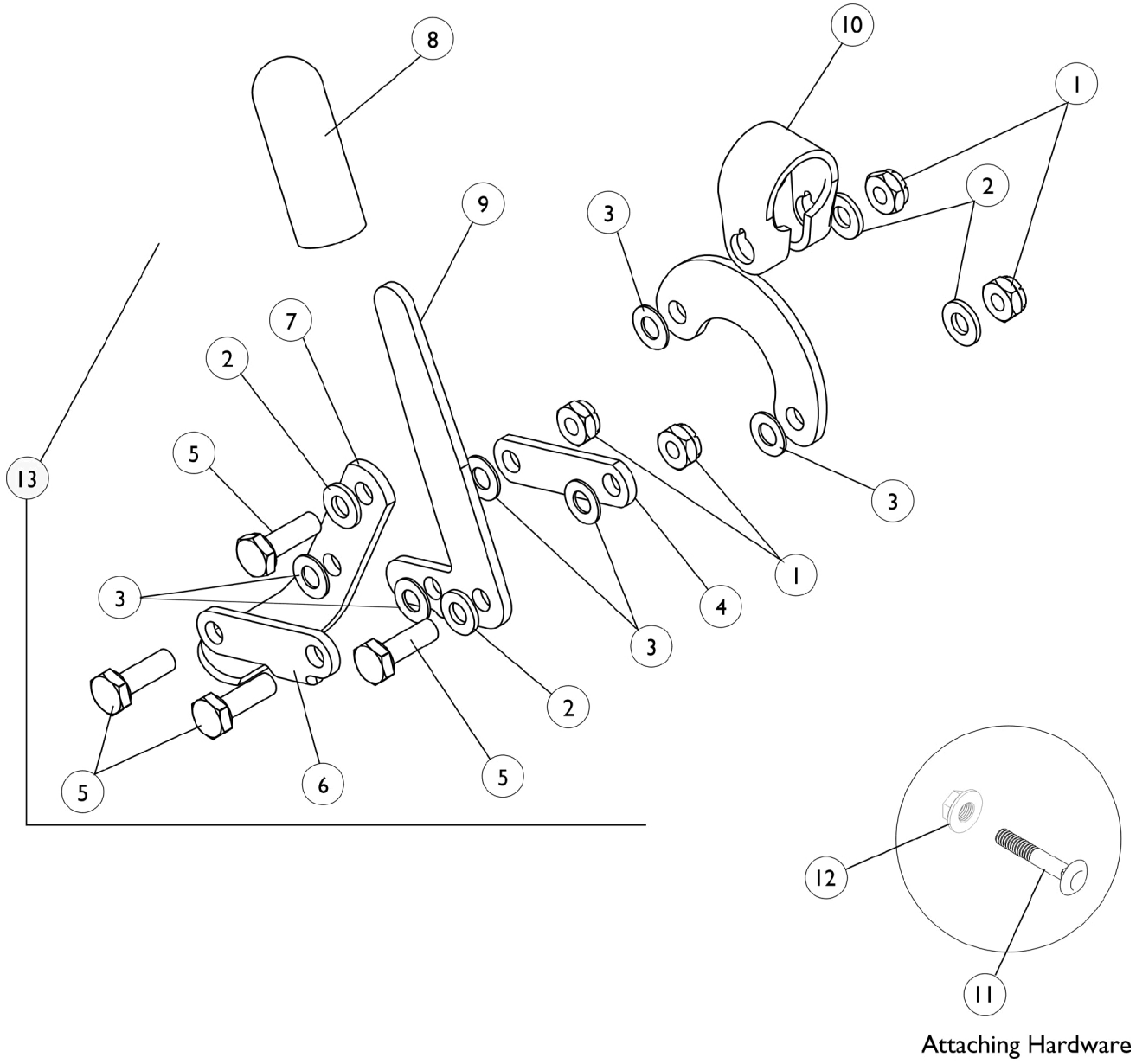


Wheel Lock Non-Recliner with Permanent Arm

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		7930367	Locknut (1/4-28)	25	2
2		1010398	Washer, Nylon (1/4 x 1/2 x 1/16")	1	4
3		7930357	Washer, Nylon (1/4 x 1/2 x 1/32")	25	6
4		60274X012	Screw, Hex Head Cap (1/4-28 x 3/4")	1	2
5		47559X032	Shoe	1	1
6		47559X025	Link - Right	1	1
6		47559X026	Link - Left	1	1
7		47559X028	Handle - Right	1	1
7		47559X029	Handle - Left	1	1
8		47376X024	Tip, Wheel Lock Rubber	1	1
8		60133X006	Rivet (9/16")	1	2
9		47559X024	Link Flat	1	1
10		04512X087	Mounting Bracket - Right	1	1
10		04512X088	Mounting Bracket - Left	1	1
11		1107321	Nut, Low Cap (5/16"-24)	1	1
12		11232X009	Screw, Lug (5/16-24 x 1-3/8")	1	1
13	A	04512X154	Wheel Lock (Push to Lock) Right	1	1
13	A	04512X155	Wheel Lock (Push to Lock) Left	1	1

NOTE: A - Push to Lock; Includes items 1-10

Wheel Lock Non-Recliner with Removable Arm



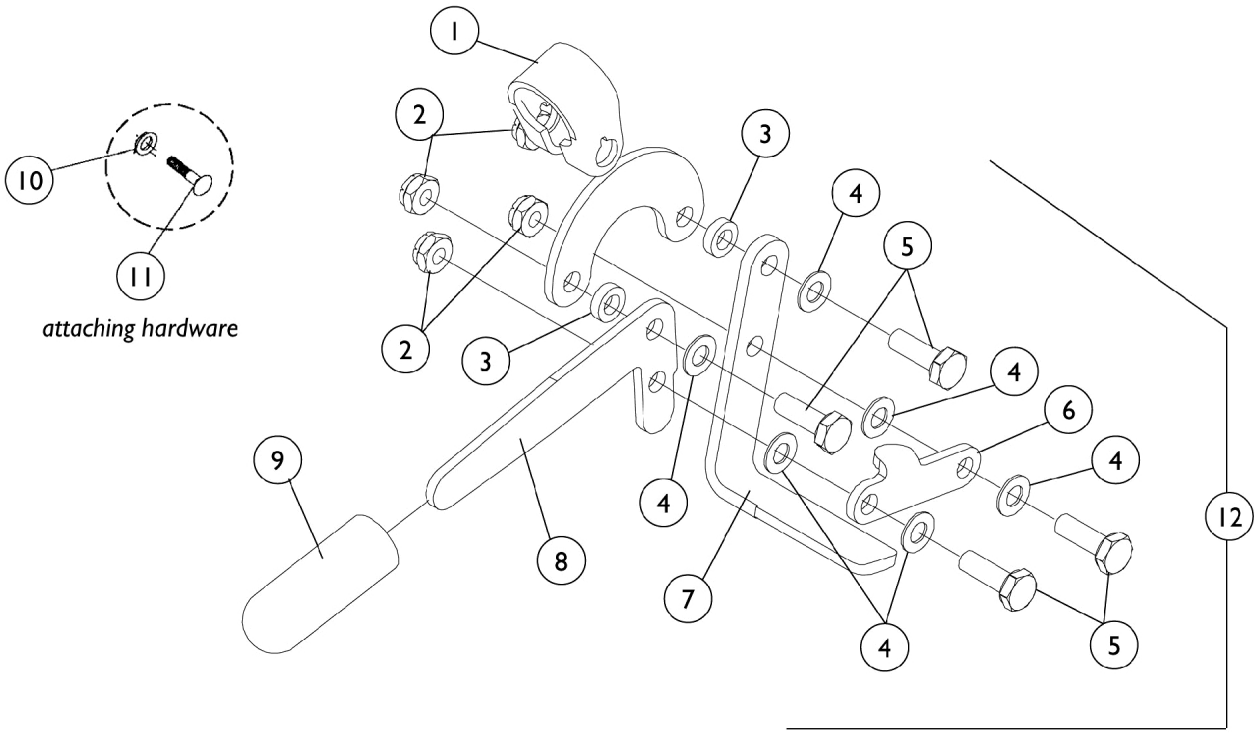
Attaching Hardware

Wheel Lock Non-Recliner with Removable Arm

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		7930367	Locknut (1/4-28)	25	2
3		7930357	Washer, Nylon (1/4 x 1/2 x 1/32")	25	6
4		47559X024	Link Flat	1	1
5		60274X012	Screw, Hex Head Cap (1/4-28 x 3/4")	1	2
6		47559X025	Link - Right	1	1
6		47559X026	Link - Left	1	1
7		47559X032	Shoe	1	1
8		47376X024	Tip, Wheel Lock Rubber	1	1
9		47559X028	Handle - Right	1	1
9		47559X029	Handle - Left	1	1
10		04512X113	Bracket, Mounting - Right	1	1
10		04512X114	Bracket, Mounting - Left	1	1
11		1107321	Nut, Low Cap (5/16"-24)	1	1
12		11232X009	Screw, Lug (5/16-24 x 1-3/8")	1	1
13	A	1040829	Wheel Lock (Pull to Lock) Right	1	1
13	A	1040830	Wheel Lock (Pull to Lock) Left	1	1

NOTE: A - Pull to Lock; Includes Items 1-10

Wheel Lock - Recliner



Wheel Lock - Recliner

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		04512X113	Bracket, Mounting - Right	1	1
1		04512X114	Bracket, Mounting - Left	1	1
2		7930367	Locknut (1/4-28)	25	4
3		40157X004	Spacer, Nylon (1/4 x 1/8")	1	2
4		7930357	Washer, Nylon (1/4 x 1/2 x 1/32")	25	6
5		60274X012	Screw, Hex Head Cap (1/4-28 x 3/4")	1	4
6		47559X025	Link - Right	1	1
6		47559X026	Link - Left	1	1
7		1015443	Shoe	1	1
8		1023296	Handle	1	1
9		47376X024	Tip, Wheel Lock Rubber	1	1
10		1107321	Nut, Low Cap (5/16"-24)	1	1
11		11232X009	Screw, Lug (5/16-24 x 1-3/8")	1	1
12	A	1021068	Wheel Lock Assembly w/o Hardware - Right	1	1
12	A	1021069	Wheel Lock Assembly w/o Hardware - Left	1	1

NOTE: A - Pull to Lock (shown), Includes Items 1-9

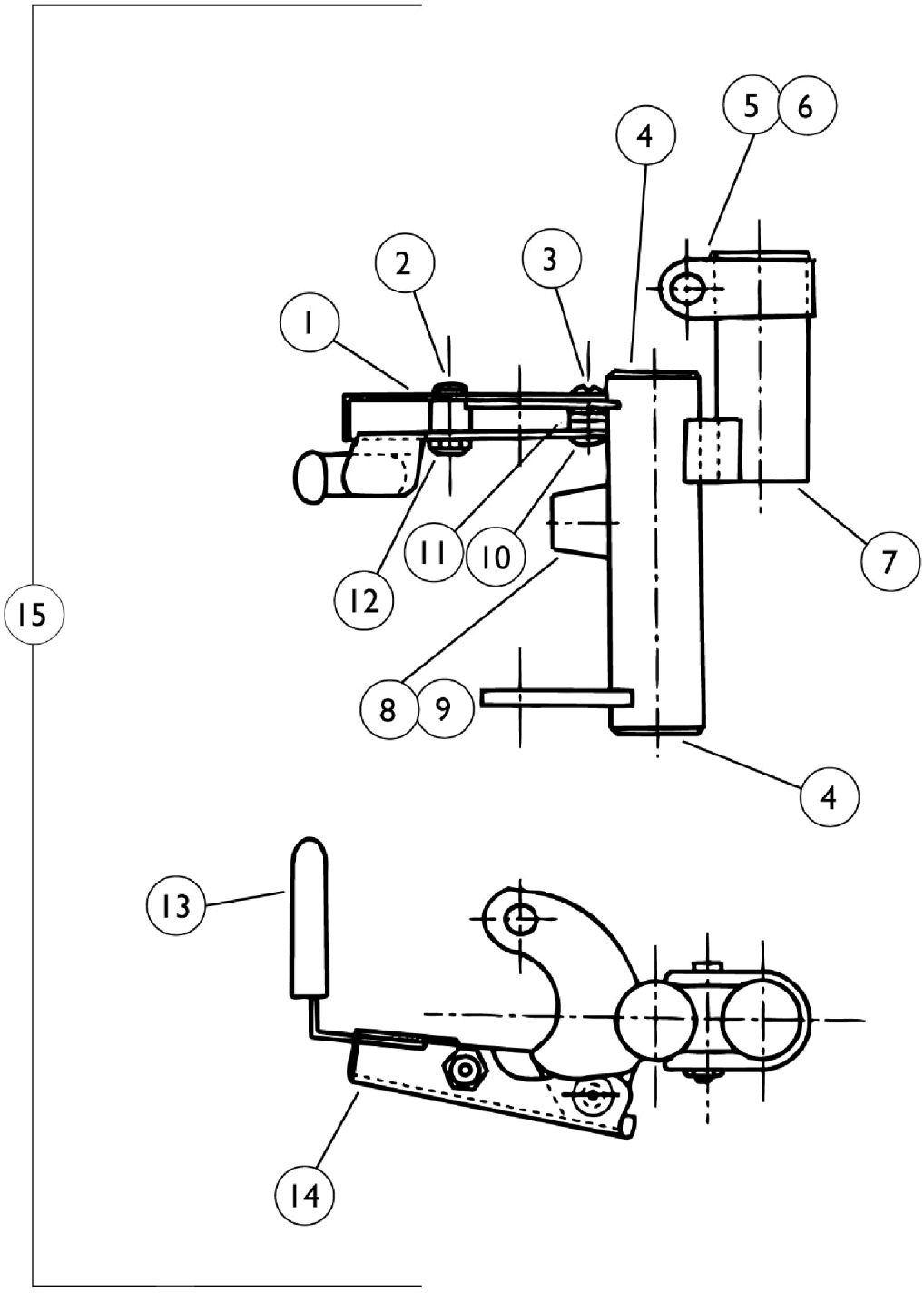
Front Riggings Index and Calf Pads

Calf Pads

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
	B	88804530X003	Legrest Pad, Vinyl -Right	1	2
	B	88804530X004	Pad, Legrest Vinyl - Left	1	2
	A,C	88804529X003	Pad, Legrest Vinyl - Right	1	2
	A,C	88804529X004	Pad, Legrest Vinyl - Left	1	2
	A,D	01415X000-NLA	Cover, Legrest Pad	1	2
	A,D	8881091759	Pad w/Cover and Screws, Legrest Vinyl	2	1
	A,D	8881091764	Pad, Legrest Vinyl - Right/Left	1	2
		1066591	Screws, Phillips Head (#10-32 x 11/16")	2	1

NOTE: A - Specify upholstery color, see page titled "Packaging and Upholstery Colors"
B - 12" wide chairs
C - 14" wide chairs
D - 16" wide chairs

Footrest Support Assembly
91



Footrest Support Assembly
91

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		47565X057	Bushing (7/32 x 3/8 x 11/32")	1	1
2		7930360	Screw, Phillips Pan Head (#10-32 x 11/16")	25	1
3		7930359	Screw, Phillips Pan Head (#10-32 x 1/2")	25	1
4		1027095	Plug Button, Black (7/8")	1	2
5		11232X009	Screw, Lug (5/16-24 x 1-3/8")	1	1
6		1107321	Nut, Low Cap (5/16"-24)	1	1
7		1016962	Footrest Support Only Right	1	1
7		1016963	Footrest Support Only Left	1	1
8		1022874	Bumper	1	1
9		1030979	Screw, Phillips Pan Head Tap (#10-32 x 3/4")	1	1
10		67005X000	Rivnut (#10-32)	1	1
11		1008935	Spring, Release - Right	1	1
11		1008936	Spring, Release - Left	1	1
12		7930365	Locknut (#10-32)	25	1
13	A	1006490	Tip, Black	1	1
14		1023428	Handle, Release, Chrome - Right	1	1
14		1023431	Handle, Release, Chrome - Left	1	1
15		1017543	Footrest Support Assembly Right	1	1
15		1017544	Footrest Support Assembly Left	1	1
	B	See Chart	Pivot Slide Tube with Aluminum Footplate	1	1

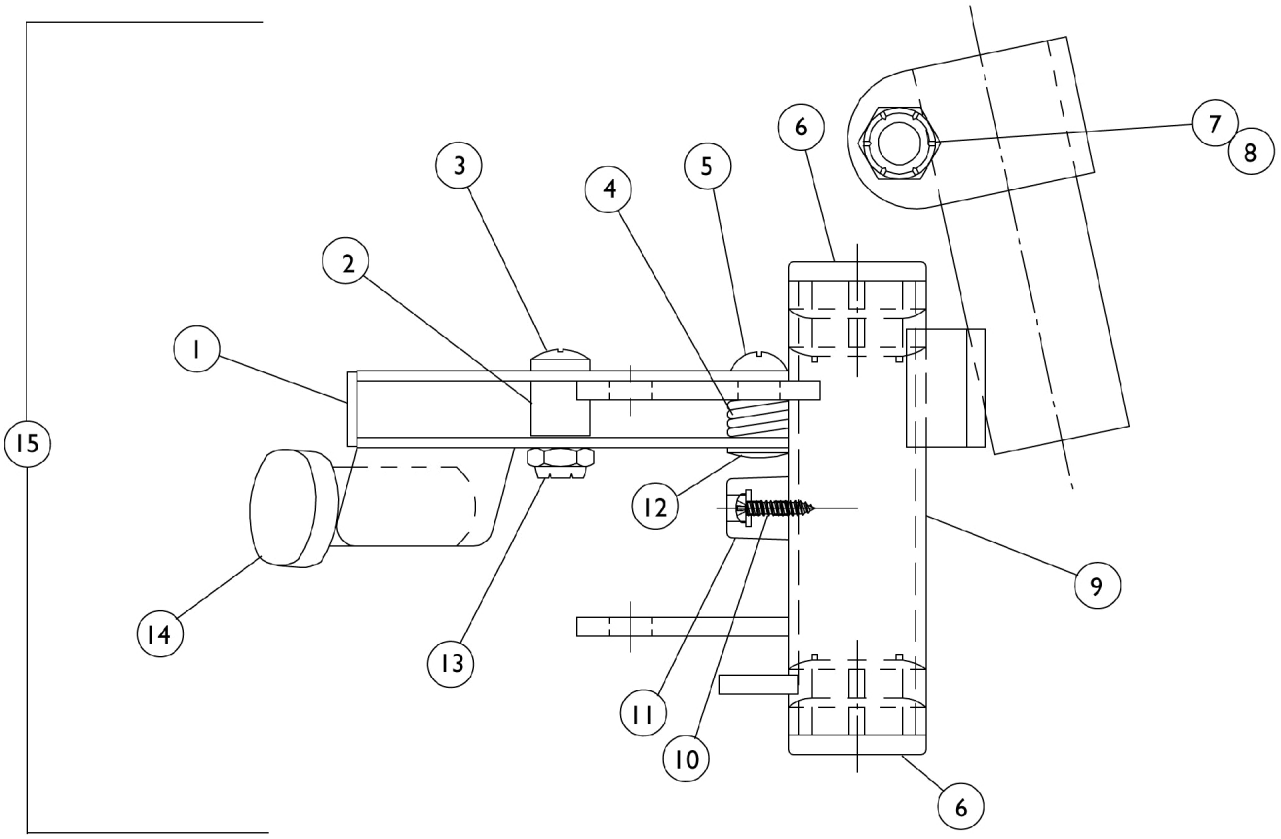
NOTE: A - Before 10/1/00
B - Not Shown

The following pivot slide tubes with footplates are used with the above assembly. For more information on the pivot slide tube or footplates see page titled "Pivot Slide Tube with Footplate"
Due to design change, for all chairs built prior to 10/1/00 it is suggested that Release Handles be replaced in pairs.

Pivot Slide Tube with Aluminum Footplate

Chair Width	Right	Left
12" Width	1017535	1017536
14" Width	1018025	1018026
16" Width	1018023	1018024

Footrest Support Assembly
93M



Footrest Support Assembly
93M

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1023428	Handle, Release, Chrome - Right	1	1
1		1023431	Handle, Release, Chrome - Left	1	1
2		47565X057	Bushing (7/32 x 3/8 x 11/32")	1	1
3		7930360	Screw, Phillips Pan Head (#10-32 x 11/16")	25	1
4		1008935	Spring, Release - Right	1	1
4		1008936	Spring, Release - Left	1	1
5		7930359	Screw, Phillips Pan Head (#10-32 x 1/2")	25	1
6		1027095	Plug Button, Black (7/8")	1	2
7		11232X009	Screw, Lug (5/16-24 x 1-3/8")	1	1
8		1107321	Nut, Low Cap (5/16"-24)	1	1
9		04706X035	Footrest Support Only (Chrome) Right	1	1
9		04706X036	Footrest Support Only (Chrome) Left	1	1
10		1030979	Screw, Phillips Pan Head Tap (#10-32 x 3/4")	1	1
11		1022874	Bumper	1	1
12		67005X000	Rivnut (#10-32)	1	1
13		7930365	Locknut (#10-32)	25	1
14	A	1006490	Tip, Black	1	1
15		1031191	Footrest Support (Chrome) Right	1	1
15		1031192	Footrest Support (Chrome) Left	1	1
	B	See Chart	Pivot Slide Tube with Aluminum Footplate	1	1

NOTE: A - Before 10/1/00
B - Not Shown

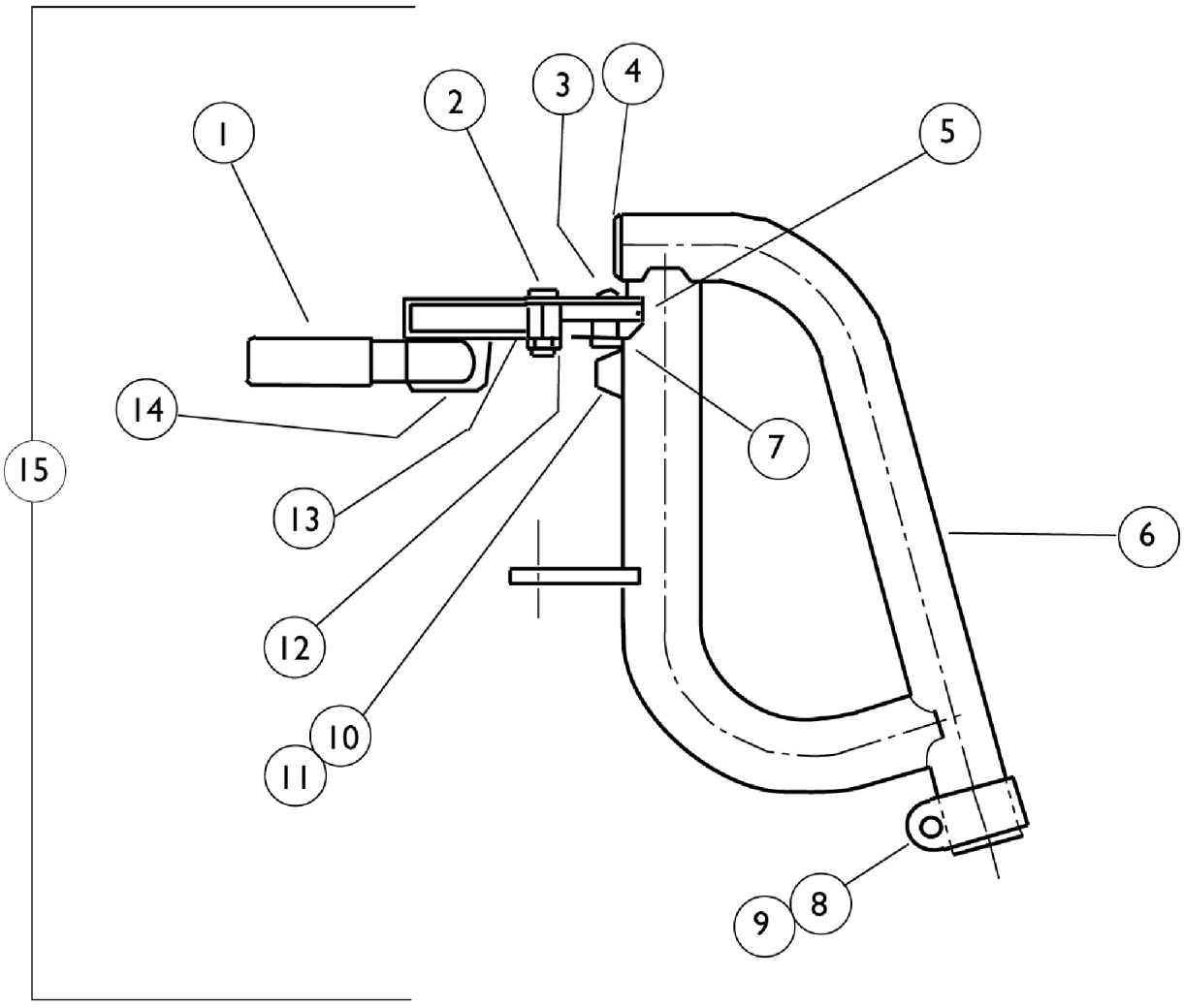
The following pivot slide tubes with footplates are used with the above assembly. For more information on the pivot slide tube or footplates see page titled "Pivot Slide Tube with Footplate".
Due to design change, for all chairs built prior to 10/1/00 it is suggested that Release Handles be replaced in pairs.

Pivot Slide Tube with Aluminum Footplate

Chair Width	Standard 9-1/2"	2" Longer 11-1/2"	4" Longer 13-1/2"
12"	1007274 See Note(s) A	N/A	N/A
	1007275 See Note(s) B	N/A	N/A
14"	1033506 See Note(s) A	N/A	N/A
	1033507 See Note(s) B	N/A	N/A
16"	1017243 See Note(s) A	1086486 See Note(s) A	1086487 See Note(s) A
	1017244 See Note(s) B	1086488 See Note(s) B	1086489 See Note(s) B

NOTE: A - Right
B - Left

Footrest Support Assembly
93J



Footrest Support Assembly
93J

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1006490	Tip, Black	1	1
2		7930360	Screw, Phillips Pan Head (#10-32 x 11/16")	25	1
3		7930359	Screw, Phillips Pan Head (#10-32 x 1/2")	25	1
4		1027095	Plug Button, Black (7/8")	1	1
5		1008935	Spring, Release - Right	1	1
5		1008936	Spring, Release - Left	1	1
6		04706X039-NLA	Footrest Support Only Right	1	1
6		04706X040-NLA	Footrest Support Only Left	1	1
7		67005X000	Rivnut (#10-32)	1	1
8		7930363	Pkg, Locknut (5/16"-24)	25	1
9		11232X009	Screw, Lug (5/16-24 x 1-3/8")	1	1
10		1022874	Bumper	1	1
11		1030979	Screw, Phillips Pan Head Tap (#10-32 x 3/4")	1	1
12		7930365	Locknut (#10-32)	25	1
13		47565X057	Bushing (7/32 x 3/8 x 11/32")	1	1
14		1023428	Handle, Release, Chrome - Right	1	1
14		1023431	Handle, Release, Chrome - Left	1	1
15		1031330-NLA	Footrest Support w/ Release Handle (Tip, Bolt and Locknut) Right	1	1
15		1031331-NLA	Footrest Support w/ Release Handle (Tip, Bolt and Locknut) Left	1	1
	B	See Chart	Pivot Slide Tube with Aluminum Footplate	1	1

NOTE: A - Before 10/1/00
B - Not Shown

The following pivot slide tubes with footplates are used with the above assembly. For more information on the pivot slide tube or footplates see page titled "Pivot Slide Tube with Footplate"
Due to design change, for all chairs built prior to 10/1/00 it is suggested that Release Handles be replaced in pairs.

Pivot Slide Tube with Aluminum Footplate

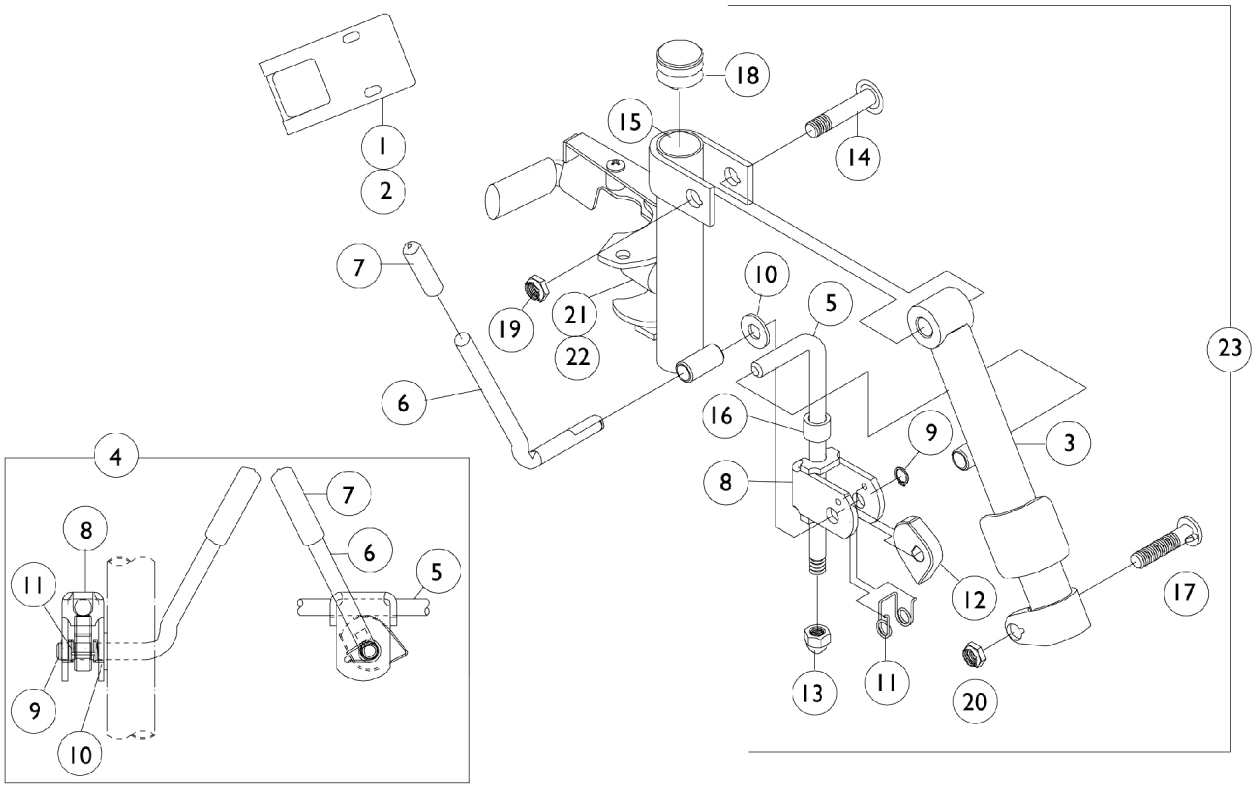
Chair Width	Standard 9-1/2"	2" Longer 11-1/2"	4" Longer 13-1/2"
14"	1020232 See Note(s) A	N/A	N/A
14"	1020233 See Note(s) B	N/A	N/A
16"	1017243 See Note(s) A	1086486 See Note(s) A	1086487 See Note(s) A
16"	1017244 See Note(s) B	1086488 See Note(s) B	1086489 See Note(s) B

NOTE: A - Right
B - Left

Legrest Support Assembly

92 - (12', 14", 16" Wide Chairs)

Calf Pads are not included with support assembly. Please refer to "Front Riggings Index and Calf Pads" category.



Legrest Support Assembly

92 - (12', 14", 16" Wide Chairs)

Calf Pads are not included with support assembly. Please refer to "Front Riggings Index and Calf Pads" category.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		47352X003	Lock, Pad Plate, Legrest	1	1
2		47352X004	Clamp	1	1
3	F	04526X006	Elevating Support Tube Right	1	1
3	F	04526X007	Elevating Support Tube Left	1	1
3	G	04526X002	Support Tube, Elevating, Chrome - Right	1	1
3	G	04526X003	Support Tube, Elevating, Chrome - Left	1	1
3	H	04526X004-NLA	Elevating Support Tube Right	1	1
3	H	04526X005-NLA	Elevating Support Tube Left	1	1
4	A,E	1046328	Ratchet Assembly Kit	1	1
5		42326X001	Bar, Rachet	1	1
6	A	1037126	Handle, Release	1	1
7	C	1040060	Tip	1	1
7	D	1006490	Tip, Black	1	1
8	A	04528X002	Bracket, Release (Chrome)	1	1
9	B,C	1040831	Snap Ring	1	1
9	B,D	40187X000	Roll Pin	1	1
10		7930310	Washer, Nylon (5/16 x 11/16 x 1/16")	25	1
11	A	1037485	Spring, Release	1	1
12	A	1037125	Cam, Legrest	1	1
13		7930336	Nut, Acorn (5/16-24)	25	1
14		11919X000	Screw, Truss Head (3/8-16 x 1-1/2")	1	1
15		1031481	Legrest Support w/ Release Handle and Bumper Right	1	1
15		1031482	Legrest Support w/ Release Handle and Bumper Left	1	1
16		47330X003	Spacer (5/16 x 1/2 x 3/8")	1	1
17		11232X009	Screw, Lug (5/16-24 x 1-3/8")	1	1
18		1027095	Plug Button, Black (7/8")	1	1
19		40363X000	Hex Nut (3/8"-16)	1	1
20		1107321	Nut, Low Cap (5/16"-24)	1	1
21		1022874	Bumper	1	1
22		1030979	Screw, Phillips Pan Head Tap (#10-32 x 3/4")	1	1
23	C,F	1031485	Legrest Support Assembly Right	1	1
23	C,F	1031486	Legrest Support Assembly Left	1	1
23	D,G	1031487	Legrest Support Assembly Right	1	1
23	D,G	1031488	Legrest Support Assembly Left	1	1
23	H	1031483-NLA	Legrest Support Assembly Right	1	1
23	H	1031484	Legrest Support Assembly Left	1	1
	I	See Chart	Pivot Slide Tube with Aluminum Footplate	1	1

Legrest Support Assembly
92 - (12', 14", 16" Wide Chairs)

Calf Pads are not included with support assembly. Please refer to "Front Riggings Index and Calf Pads" category.

NOTE: A - Due to product improvement - items 6, 8, 11, and 12 are NLA for chairs built before 6/94. Ratchet Bar Kit (item 4) must be ordered for those chairs.
B - After 5/94, the snap ring replaced the roll pin to attach the ratcher handle to the ratchet.
C - After 5/94
D - Before 6/94
E - Includes items 5-13
F - 12" Wide Chairs
G - 14" Wide Chairs
H - 16" Wide Chairs
I - Not Shown

Pivot Slide Tube with Aluminum Footplate

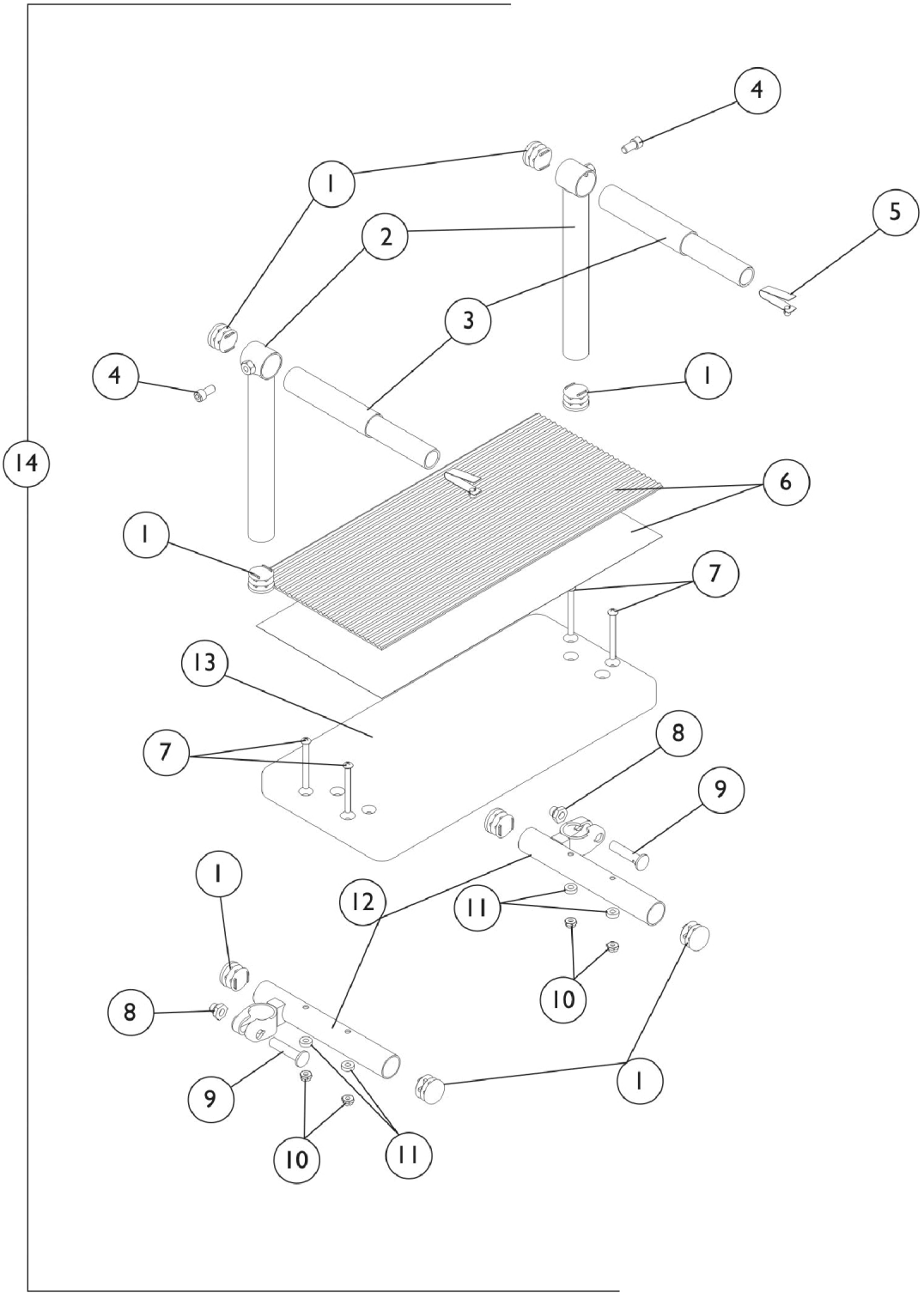
Chair Width	Standard 9-1/2"	2" Longer 11-1/2"	4" Longer 13-1/2"
12"	1007280 See Note(s) A	N/A	N/A
	1007281 See Note(s) B	N/A	N/A
14"	1007271 See Note(s) A	N/A	N/A
	1007272 See Note(s) B	N/A	N/A
16"	1017237 See Note(s) A	1086525 See Note(s) A	1086526 See Note(s) A
	1017238 See Note(s) B	1086527 See Note(s) B	1086528 See Note(s) B

NOTE: A - Right
B - Left

The following pivot slide tubes with footplates are used with the above assembly. For more information on the pivot slide tube or footplates, see page titled "Pivot Slide Tube with Footplate.

One Piece Footrest - Adjustable

89



One Piece Footrest - Adjustable

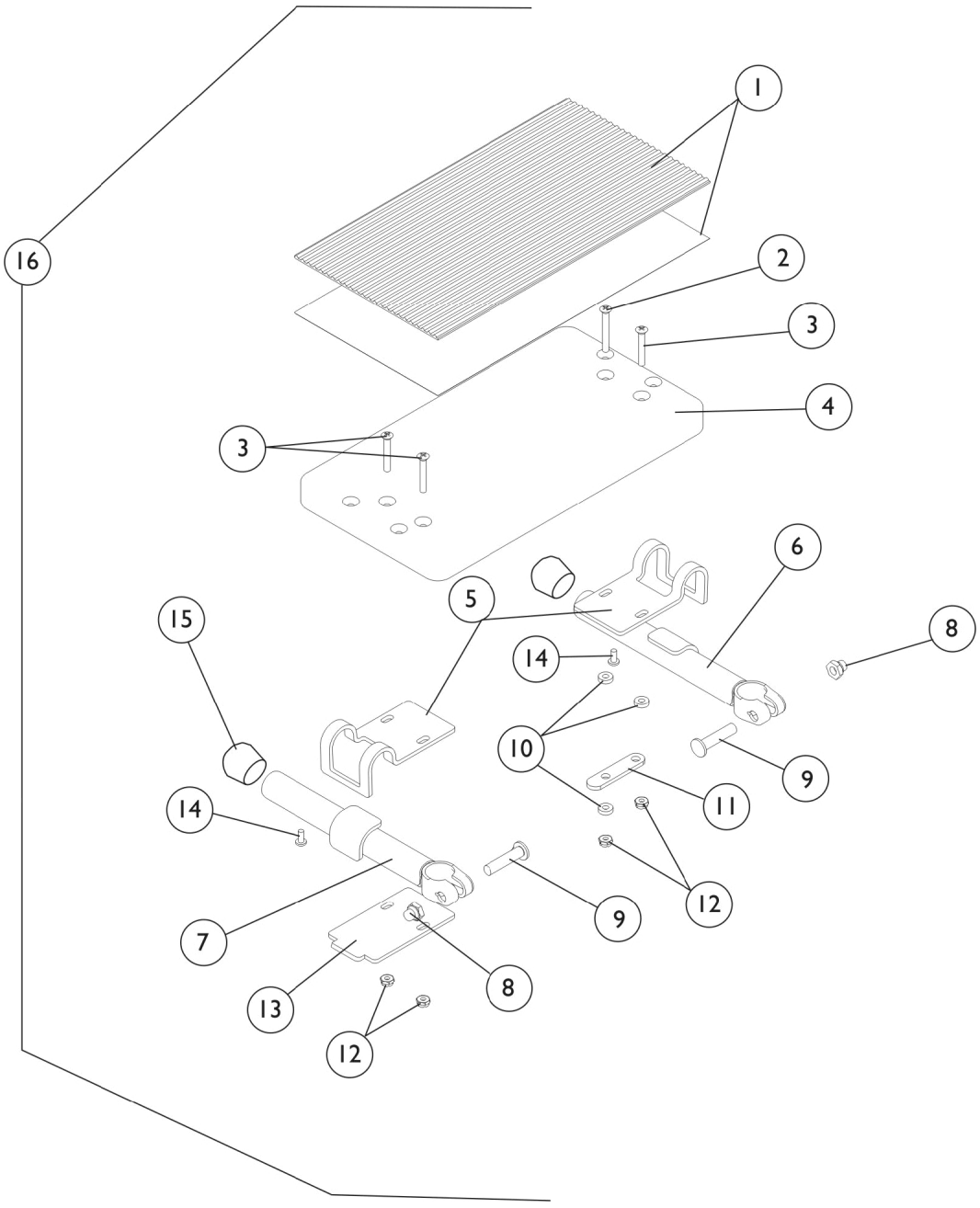
89

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	04685X001-NLA	Spring Push Button	1	1
1	B	40188X009	Button, Single Snap	1	1
2		04470X136-NLA	Pivot Spacer Tube	1	1
3		04470X137-NLA	Pivot Insert Tube	1	1
4		60284X001	Screw, Socket Head Cap (1/4-20 x 1/2")	1	1
6	C	48247X011	Footboard	1	1
6	D	48247X012-NLA	Footboard	1	1
6	E	48247X013	Footboard	1	1
7		40183X004	Screw (#10-32 x 1-7/8")	1	2
8		1107321	Nut, Low Cap (5/16"-24)	1	1
9		11232X009	Screw, Lug (5/16-24 x 1-3/8")	1	1
10		7930365	Locknut (#10-32)	25	2
11		16347X000	Washer, Nylon (3/16 x 7/16 x 1/8")	1	2
12		04470X138-NLA	Footboard Support	1	1
13	C	1017528-NLA	Mat Footboard	1	1
13	D	1016951	Mat Footboard	1	1
13	E	1016952-NLA	Mat Footboard	1	1
14	C	04706X079-NLA	Footrest One Piece Adjustable	1	1
14	D	04706X080-NLA	Footrest One Piece Adjustable	1	1
14	E	04706X081-NLA	Footrest One Piece Adjustable	1	1

NOTE: A - Before 7/98
B - After 6/98
C - 12" Wide Chairs
D - 14" Wide Chairs
E - 16" Wide Chairs

One Piece Footrest - Non-Adjustable

95



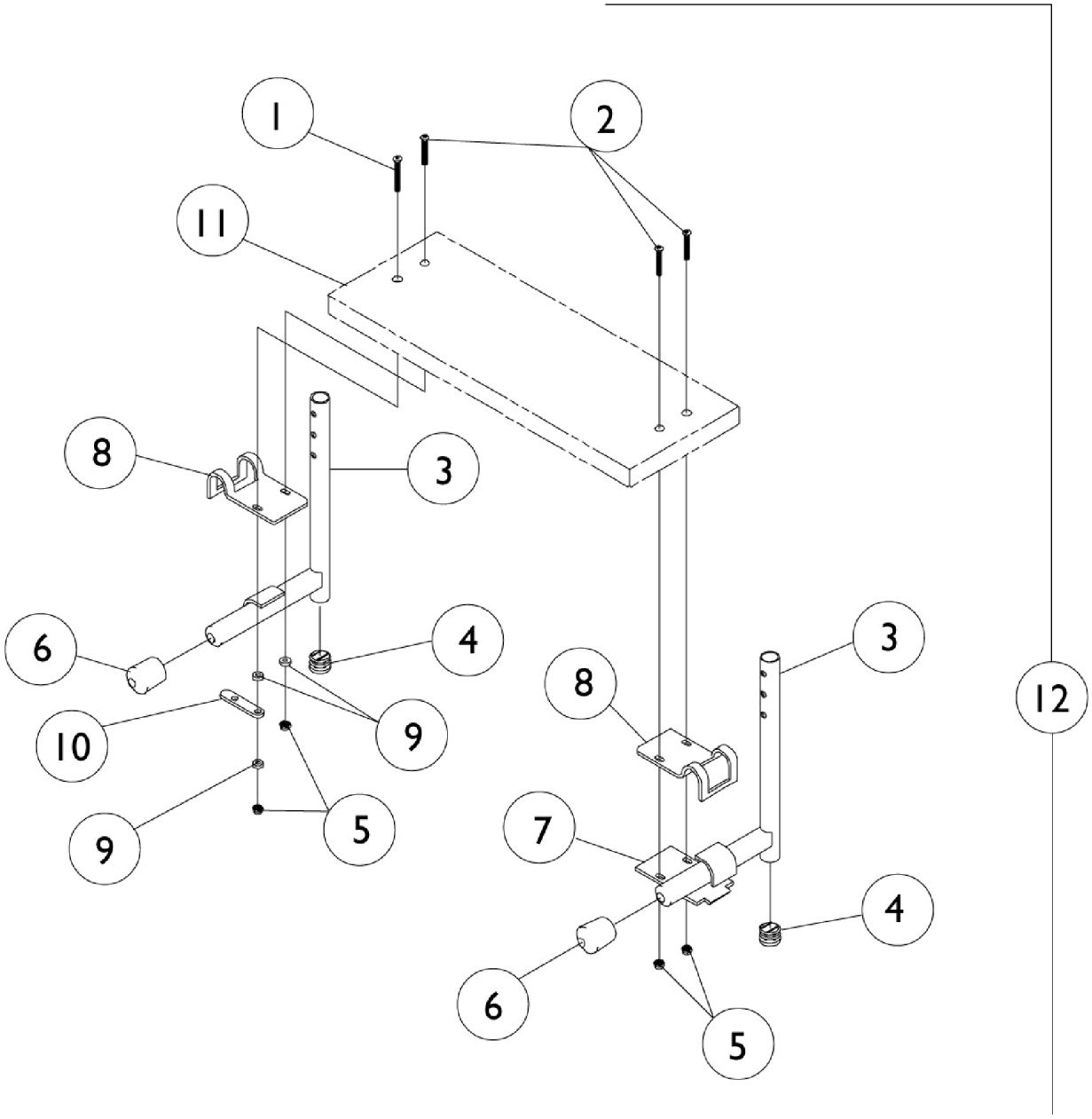
One Piece Footrest - Non-Adjustable

95

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1017528-NLA	Mat Footboard	1	1
1	B	1016951	Mat Footboard	1	1
1	C	1016952-NLA	Mat Footboard	1	1
2		18860X005	Screw, Phillips Pan Head (#10-32 x 1-1/2")	1	1
3		11008X002	Screw, Oval Head (#10-32 x 1-1/4")	1	3
4	A	48247X011	Footboard	1	1
4	B	48247X012-NLA	Footboard	1	1
4	C	48247X013	Footboard	1	1
5		47352X004	Clamp	1	2
6		04470X052	Pivot Tube Right	1	1
7		04470X053	Pivot Tube Left	1	1
8		1107321	Nut, Low Cap (5/16"-24)	1	2
9		11232X009	Screw, Lug (5/16-24 x 1-3/8")	1	2
10		16347X000	Washer, Nylon (3/16 x 7/16 x 1/8")	1	3
11		47559X030	Link, Locking	1	1
12		60279X003	Locknut (#10-32)	1	4
13		47352X003	Lock, Pad Plate, Legrest	1	1
14		40120X001	Screw, Phillips Pan Head (#8-32 x 3/8")	1	2
15		1016346	Cap, Tube End (7/8")	1	2
16	A	1017530-NLA	Footrest One Piece Non-Adjustable	1	1
16	B	1016955-NLA	Footrest One Piece Non-Adjustable	1	1
16	C	1016956	Footrest One Piece Non-Adjustable	1	1

NOTE: A - 12" Wide Chairs
B - 14" Wide Chairs
C - 16" Wide Chairs

One Piece Wooden Footboard
1263

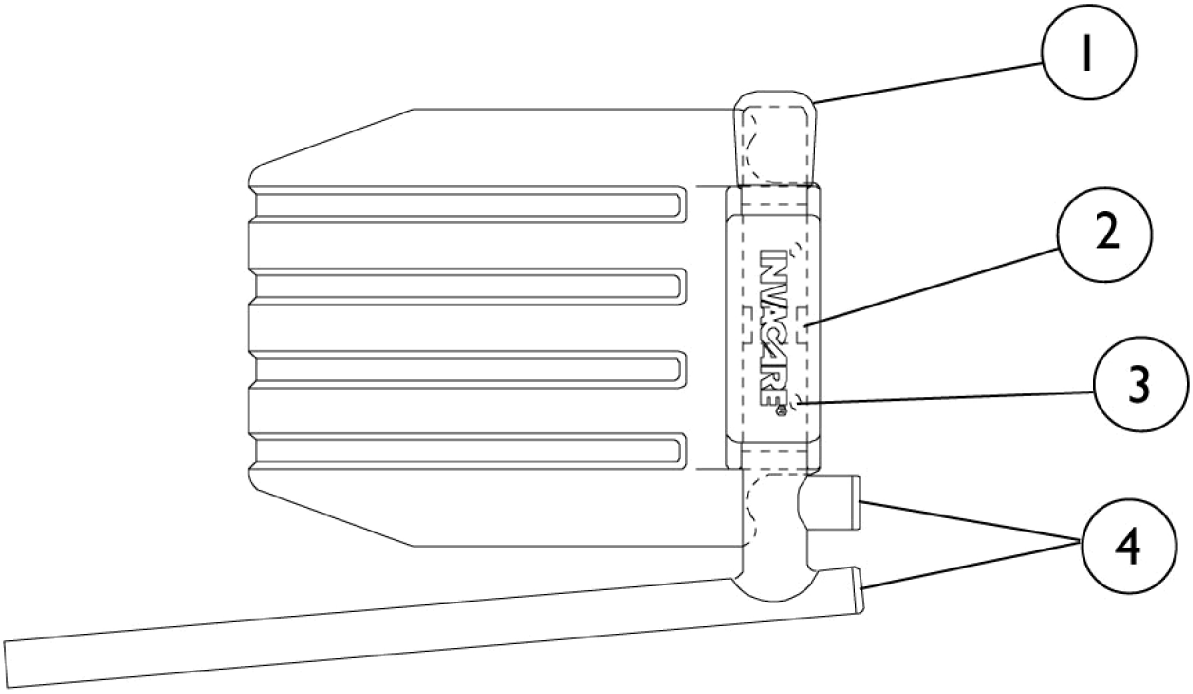


One Piece Wooden Footboard
1263

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		18860X005	Screw, Phillips Pan Head (#10-32 x 1-1/2")	1	1
2		11008X002	Screw, Oval Head (#10-32 x 1-1/4")	1	3
3		04470X050	Tube, Slide - Right	1	1
3		04470X051	Tube, Slide - Left	1	1
4		1027097	Plug Button, Black (3/4")	1	2
5		7930365	Locknut (#10-32)	25	4
6		1016346	Cap, Tube End (7/8")	1	2
7		47352X003	Lock, Pad Plate, Legrest	1	1
8		47352X004	Clamp	1	2
9		16347X000	Washer, Nylon (3/16 x 7/16 x 1/8")	1	3
10		47559X030	Link, Locking	1	1
11	A	48247X002	Footboard	1	1
11	B	48247X003	Footboard w/o Hardware w/ Heel Loops	1	1
11	C	48247X001	Footboard w/o Hardware w/ Heel Loops	1	1
12	A	1036915	One Piece Wooden Footboard	1	1
12	B	1037651	One Piece Wooden Footboard	1	1
12	C	1037650	One Piece Wooden Footboard	1	1

NOTE: A - 12" Wide Chairs
B - 14" Wide Chairs
C - 16" Wide Chairs

Pivot Slide Tube with Footplate



Pivot Slide Tube with Footplate

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1016346	Cap, Tube End (7/8")	1	1
2		1006981	Spring	1	1
3		7930354	Pkg, Phillips Head Screw (#8-32 x 3/8")	25	1
4		1027097	Plug Button, Black (3/4")	1	2
	A	See Chart	Pivot Slide Tube with Footplate	1	1

NOTE: A - Not Shown

These items are common parts for all Pivot Slide Tube with Footplate Assemblies

Front Rigging	Chair Width	Support Assembly	Support Assembly	Aluminum Footplates	Pivot Slide Tube	Pivot Slide Tube	Pivot Slide Tube
.	.	Right	Left	. See Note(s) A	Standard 9-1/2"	2" Longer 11-1/2"	4" Longer 13-1/2"
91	12"	1017535	1017536	44200X032	1041776	N/A	N/A
	14"	1018025	1018026	44200X059	1041776	N/A	N/A
	16"	1018023	1018024	44200X027	1041776	N/A	N/A
92	12"	1007280	1007281	44200X032	1041775	N/A	N/A
	14"	1007271	1007272	44200X059	1041775	N/A	N/A
	16"	1017237	1017238	44200X027	7500085-NLA	1086525	1086526
						1086527	1086528
93J	14"	1020232	1020233	44200X059	1041528	N/A	N/A
	16"	1017243	1017244	44200X027	1041528	1086486	1086487
						1086488	1086489
93M	12"	1007274	1007275	44200X032	1041528	N/A	N/A
	14"	1033506	1033507	44200X059	1041528	N/A	N/A
	16"	1017243	1017244	44200X027	1041528	1086486	1086487
						1086488	1086489

NOTE: A - Aluminum footplates on chairs built before 2/96 had a "Ball Burnish" finish. Footplates after 1/96 now have a black finish. When replacing 1 ball burnish footplate it is suggested that 2 new (black) footplates be ordered.

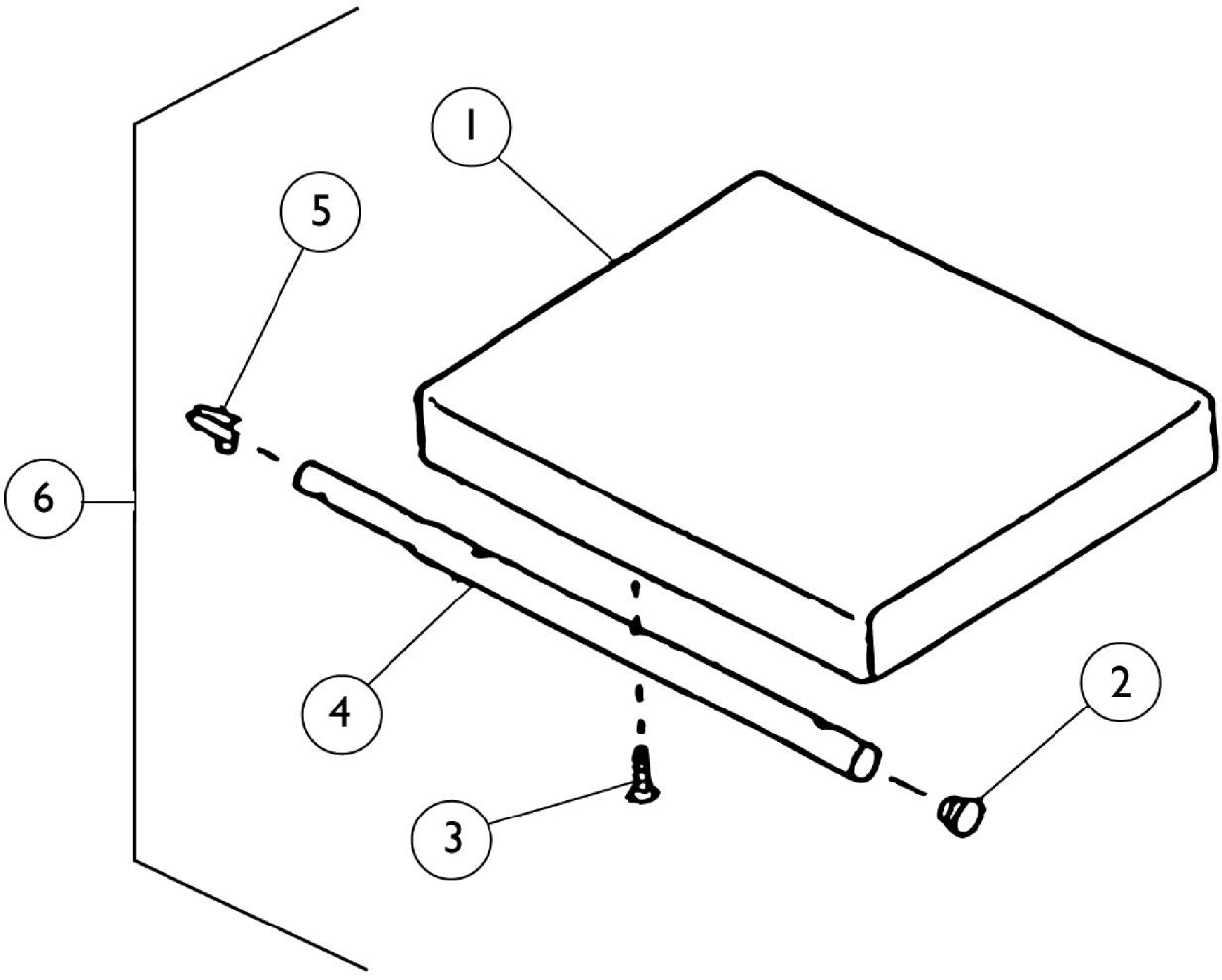
Footrest and Legrest Accessories

Footrest and Legrest Accessories

Part Number	Package Quantity
1036657 Calf Strap w/ Hook and Loop See Note(s) B	1
1035902 Calf Strap w/ Hook and Loop (31" Long) See Note(s) C	1
1035905 Heel Loop without Hardware (Pair) - Small See Note(s) D	1
1035917 Heel Loops w/o Hardware See Note(s) E	1
1035906 Heel Loop w/ Ankle Strap w/o Hardware (Pair) Small See Note(s) D	1
1035918 Heel Loop w/ Ankle Strap w/o Hardware (Pair) See Note(s) E	1
1035926 Hardware, Heel Loops Aluminum Footplate (Pair)	1
8881006725 Legrest Panel See Note(s) A	1
1034206 Non-Removable Device (1820)	1
1037087 Toe Loops without Hardware (Pair)	1
1037088 Hardware, Toe Loop (Pair)	1

NOTE: A - Specify upholstery color, see page titled "Packaging and Upholstery Colors."
B - 12" Wide Chairs
C - 14-16" Wide Chairs
D - 12-14" Wide Chairs
E - 16" Wide Chairs

Seat Extended Legrest
88



Seat Extended Legrest
88

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,D	04529X035	Legrest Pad	1	1
1	A,C,E	04529X036	Legrest Pad	1	1
1	A,D,F	04529X037	Legrest Pad	1	1
2		1027095	Plug Button, Black (7/8")	1	1
3		48127X001	Screw, Phillips Round Head (#10-32 x 1/2")	1	1
4		01058X005-NLA	Seat Extension Tube	1	1
5		40188X009	Button, Single Snap	1	1
6	A,D	88804706X082	Seat Extended Legrest Assembly	1	1
6	A,C,E	04706X072	Seat Extended Legrest Assembly	1	1
6	A,F	04706X074	Seat Extended Legrest Assembly	1	1

NOTE: A - Specify upholstery color, see page titled "Packaging and Upholstery Colors"
C - After 6/98
D - 12" Wide Chairs
E - 14" Wide Chairs
F - 16" Wide Chairs

Miscellaneous Accessories

Part Description & Description	Desciption	Package Quantity
1036901 See Note(s) B	Anti-Tipper w/ Instruction Sheet (pair)	1
1036900 See Note(s) C	Anti-Tipper w/ Instruction Sheet (pair)	1
8881036896 See Note(s) A	Clip-On Solid Seat (14" W x 12" D)	1
1034204	Crutch and Cane Carrier	1
1036893 See Note(s) A	Cushion Wedged Seat (12" W x 11" D)	1
8881036894 See Note(s) A	Cushion Wedged Seat (14" W x 12" D)	1
8881036895 See Note(s) A	Cushion Wedged Seat (16" W x 14" D)	1
8881036899 See Note(s) A	Side Panel Cushion (1" Wide)	1
8881036898 See Note(s) A	Side Panel Cushion (2" Wide)	1
8881036897 See Note(s) A	Side Panel Cushion (3" Wide)	1
40176X010	Tire Pump	1
1050193	Wheel Lock Extension w/Tip 6" (Pair)	1
1050194	Wheel Lock Extension w/Tip 8" (Pair)	1

NOTE: A - Specify upholstery color, see page titled "Packaging and Upholstery Colors".
B - All Recliners
C - Non-Reclining Only

Miscellaneous Accessories

Carrying Pocket

Part Description & Description	Desciption	Package Quantity
8881047954 See Note(s) A	Carrying Pocket, Expanded Vinyl (14" W Chair)	1
8881047957 See Note(s) A	Carrying Pocket, Expanded Vinyl (16-22" W Chair)	1
8881047956 See Note(s) A	Carrying Pocket, Nylon	1
8881047959 See Note(s) A	Carrying Pocket, Nylon (16-20" W Chairs)	1
NOTE: A - Specify upholstery color, see page titled "Packaging and Upholstery Colors".		

Seat Positioning Strap

Part Description & Description	Desciption	Package Quantity
1036909	Seat Positioning Strap Airline Style Buckle (12" W)	1
1034751	Seat/Chest Positioning Strap Airline Style Buckle (43" Long)	1
1036912	Seat Positioning Straps Auto Style Buckle (12" W Chair)	1
1004310	Seat/Chest Positioning Strap Auto Style Buckle (45" Long)	1
1036906	Seat Positions Straps Hook & Loop Style (12" Wide)	1
1034744	Seat/Chest Positioning Straps Hook & Loop Style (30" Long)	1

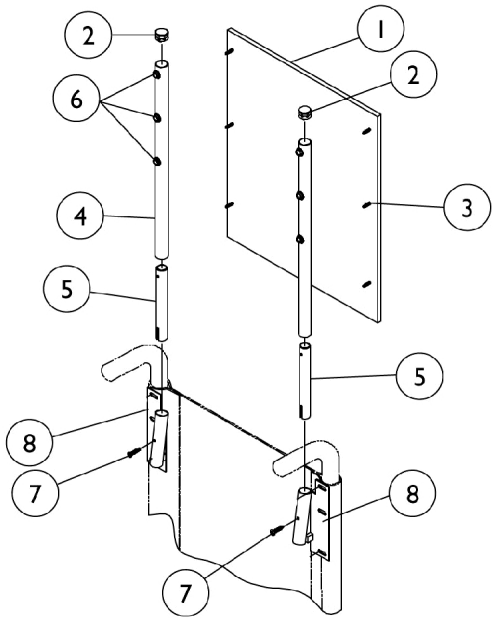
Miscellaneous Accessories

Solid Back & Seat Inserts

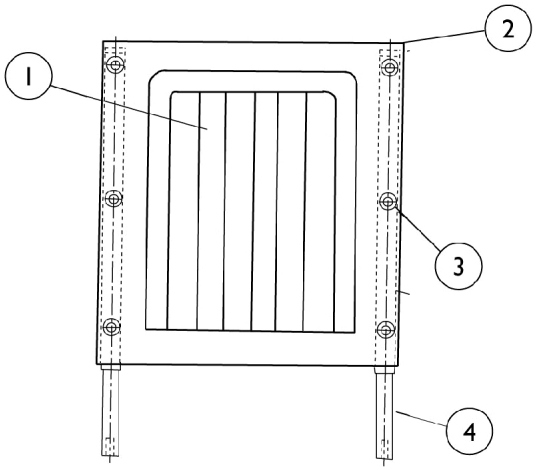
Part Description & Description	Desciption	Package Quantity
8881036904 See Note(s) C, A	Solid Back Insert (12-14" W Chair)	1
8881036905 See Note(s) C, A	Solid Back Insert (16" W Chair)	1
8881036888 See Note(s) C, A	Solid Seat Insert (14" W Chair)	1
8881036889 See Note(s) D, A	Solid Seat Insert (16" W Chair)	1

NOTE: A - Specify upholstery color, see page titled "Packaging and Upholstery Colors".
C - Non-Reclining Only
D - All Models

Headrest Extension - Non-Recliner



16" Wide Non-Reclining Chairs



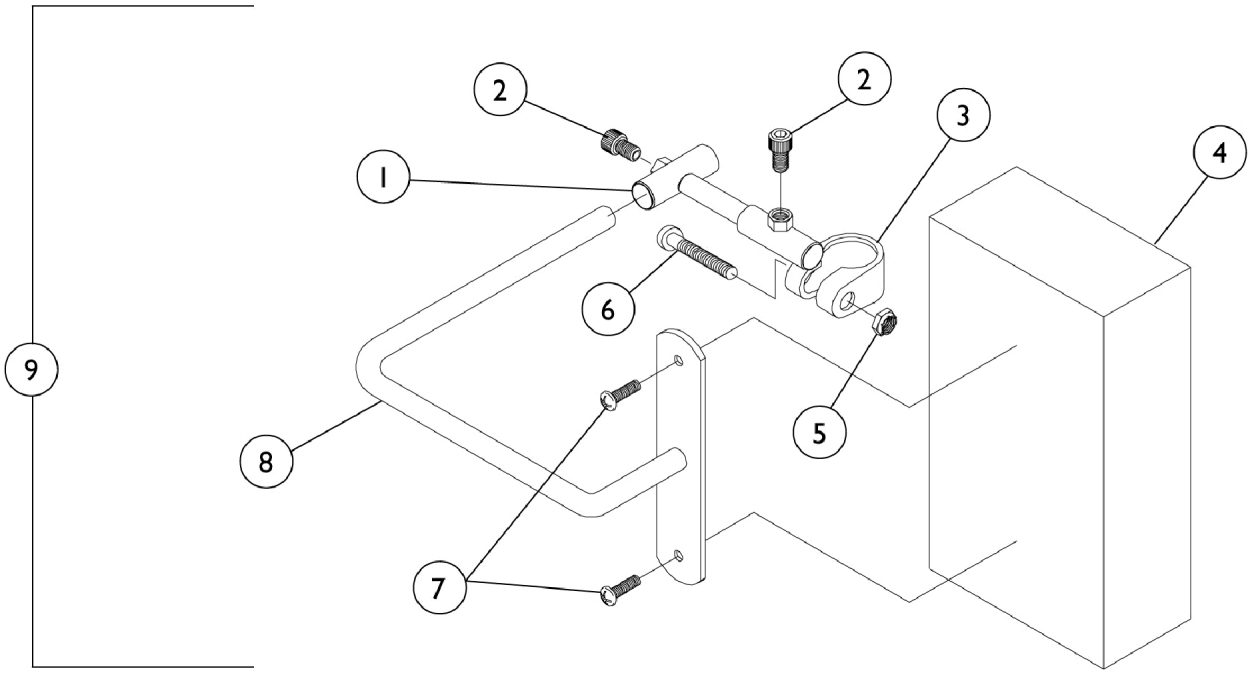
14" Wide Non-Recliner Chairs

Headrest Extension - Non-Recliner

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	B,C	88801066X000	Headrest Upholstery	1	1
1	B,D	8881054615	Headrest Upholstery	1	1
2		1027095	Plug Button, Black (7/8")	1	2
3		1076283	Screw, Phillips Head Oval with Washer (#10-16 x 7/8")	1	6
3		1041541	Package, Upholstery Screws w/ Washers (#10 x 7/8")	12	1
4	A,C	1011725	Headrest Extension Tube w/ Snap Fasteners	1	2
4	D	01058X000-NLA	Headrest Extension Tube	1	2
4	A,C	1054610	Headrest Extension Tube w/o Snap Fasteners	1	2
4	D	1054604	Tube Headrest Extension	1	2
5	C	48811X004-NLA	Insert Tube	1	2
5	A,D	48811X003	Tube Insert	1	2
6		47447X009	Screw Self Tapping (#8 x 3/8")	1	6
7		48127X002	Screw, Pan Head (#10-32 x 5/8")	1	1
8		04546X005	Bracket	1	2
9	B,C	8881054614	Headrest Extension Assembly	1	1
9	B,D	1054613	Headrest Extension Assembly	1	1

NOTE: A - For 14" wide chairs built after 6-14-94, the insert tube is now part of the extension tube (item 4) and cannot be purchased separately.
B - Specify upholstery color, see page titled "Packaging and Upholstery Colors"
C - 14" Wide Chairs
D - 16" Wide Chairs

Head Support

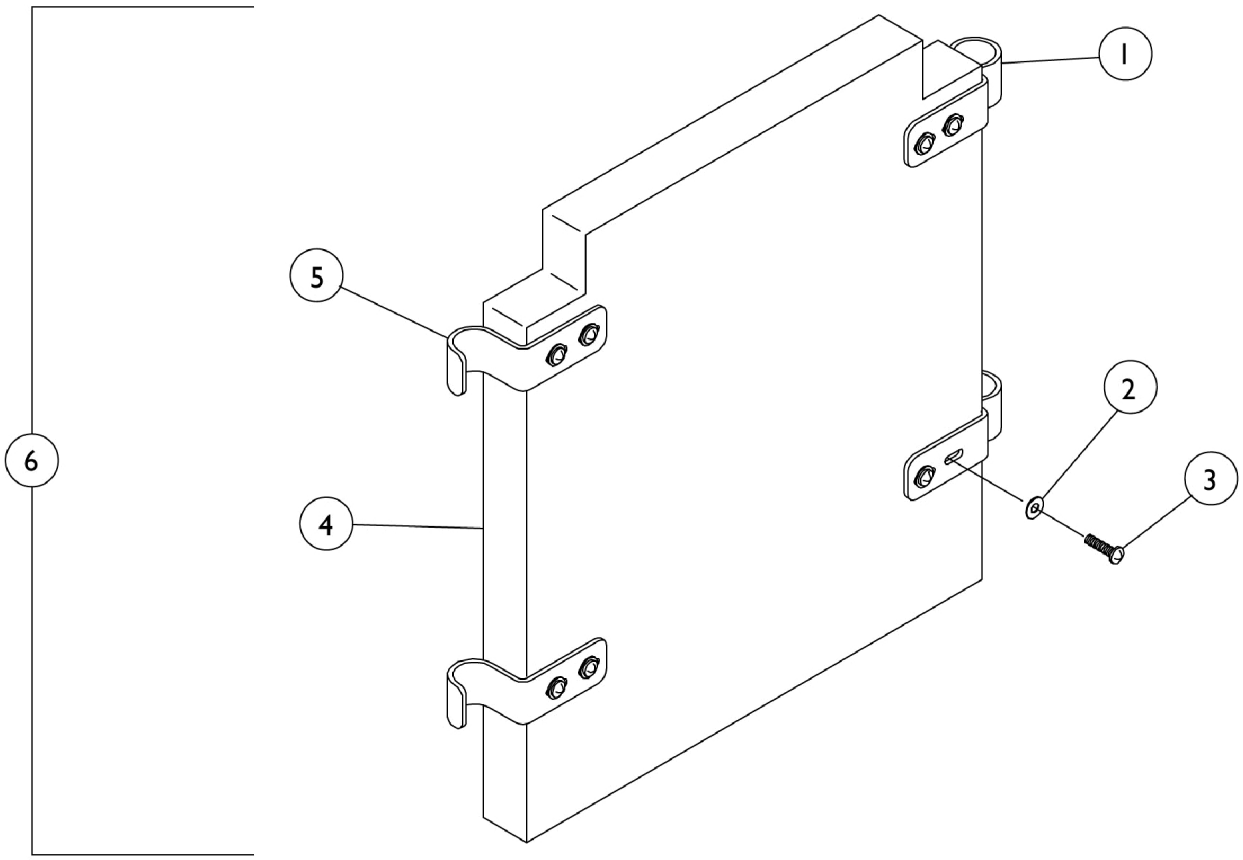


Head Support

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		03018X042	Bracket Wing Brace	1	1
2		60284X001	Screw, Socket Head Cap (1/4-20 x 1/2")	1	1
3		03018X043	Bracket Clamp Right	1	1
3		03018X046	Bracket Clamp Left	1	1
4	A	88804529X040	Pad Headrest	1	1
5		7930363	Pkg, Locknut (5/16"-24)	25	1
6		11232X009	Screw, Lug (5/16-24 x 1-3/8")	1	1
7		7930360	Screw, Phillips Pan Head (#10-32 x 11/16")	25	1
8	D	03018X045	Bracket Pad Support	1	1
8	C	03018X044	Bracket Pad Support	1	1
9	A,D	8881050191	Head Support Assembly (1 Pair)	1	1
9	A,C	8881050192	Head Support Assembly (1 Pair)	1	1
	B	1023610	Instruction Sheet	1	1

NOTE: A - Specify upholstery color, see page titled "Packaging and Upholstery Colors"
B - Not Shown
C - Recliner
D - Non-Recliner

Solid Folding Seat

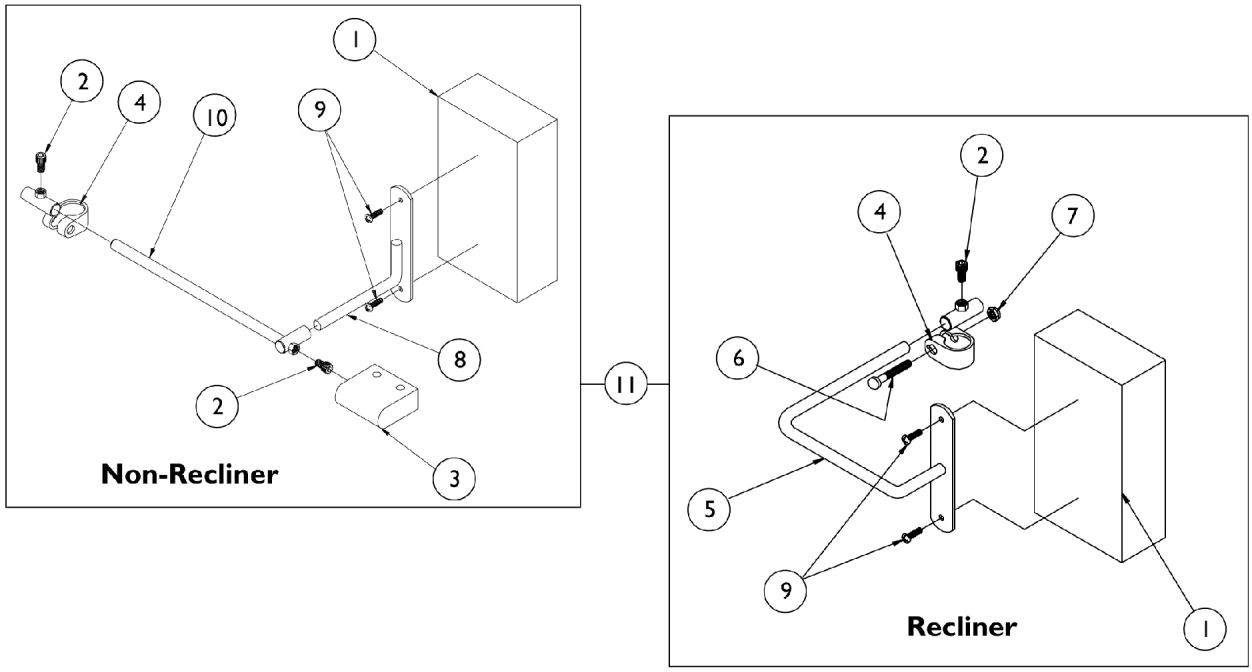


Solid Folding Seat

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1016766	Hinge Bracket	1	2
1		1020225	Hinge Bracket 14" Wide Chair	1	2
2		1013218	Washer (#10 Flat)	1	8
3		7930360	Screw, Phillips Pan Head (#10-32 x 11/16")	25	8
4	A,B	8881020216	Solid Seat Upholstery	1	1
4	A,C	8881020220	Solid Seat Upholstery	1	1
4	A,D	8881020227	Solid Seat Upholstery	1	1
5		1016767	Hook Bracket	1	2
5		1020224	Hook Bracket 14" Wide Chair	1	2
6	A,B	8881036890	Solid Folding Seat Assembly	1	1
6	A,C	8881036891	Solid Folding Seat Assembly	1	1
6	A,D	8881036892	Solid Folding Seat Assembly	1	1

NOTE: A - Specify upholstery color, see page titled "Packaging and Upholstery Colors"
B - 12" Wide x 11" Deep
C - 14" Wide x 12" Deep
D - 16" Wide x 14" Deep

Torso Support

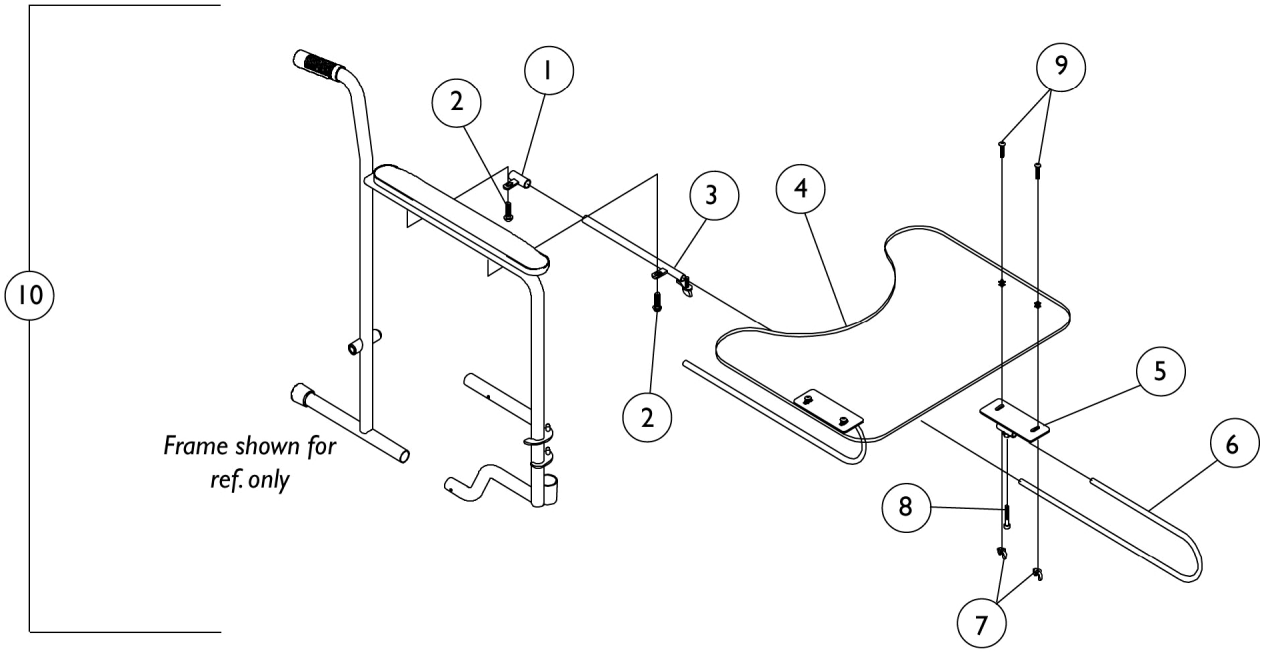


Torso Support

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	B	88804529X040	Pad Headrest	1	1
2		60284X001	Screw, Socket Head Cap (1/4-20 x 1/2")	1	1
3		88804529X043	Cover Torso Bracket	1	1
4		03018X043	Bracket Clamp Right	1	1
4		03018X046	Bracket Clamp Left	1	1
5		03018X041	Bracket Pad Support	1	1
6		11232X009	Screw, Lug (5/16-24 x 1-3/8")	1	1
7		7930363	Pkg, Locknut (5/16"-24)	25	1
8		03018X016	Bracket Support	1	1
9		7930360	Screw, Phillips Pan Head (#10-32 x 11/16")	25	1
10		03018X012	Rod Support w/ Guide Tube	1	1
11	B,D	8881050189	Torso Support Assembly (Pair)	1	1
11	B,C	8881050190	Torso Support Assembly (Pair)	1	1
	A	1023610	Instruction Sheet	1	1

NOTE: A - Not Shown
B - Specify upholstery color, see page titled "Packaging and Upholstery Colors".
C - Recliner
D - Non-Recliner

Utility Tray



Utility Tray

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		04570X002	Slide Tube Support	1	2
2		11008X011	Screw, Phillips Head (#10-32 x 1-3/8")	1	2
3		04570X009	Slide Lock Tube, Full Length Arm - Right	1	1
3		04570X010	Slide Lock Tube, Full Length Arm - Left	1	1
3		04570X011	Slide Lock Tube, Desk Length Arm - Right	1	1
3		04570X012	Slide Lock Tube, Desk Length Arm - Left	1	1
4		47469X006	Tray	1	1
5		1009341	Tray Bracket	1	2
6		1010922	Support Tube	1	2
7		20148X004	Wing Nut (1/4-20)	1	4
8		60284X001	Screw, Socket Head Cap (1/4-20 x 1/2")	1	2
9		10123X006	Bolt, Carriage (1/4-20 x 3/4")	1	4
10		1035965	Utility Tray, Full Length Arm	1	1
10		1035966	Utility Tray, Desk Length Arm	1	1
	A	1023704	Instruction Sheet	1	1

NOTE: A - Not Shown

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Yes, you can. ™